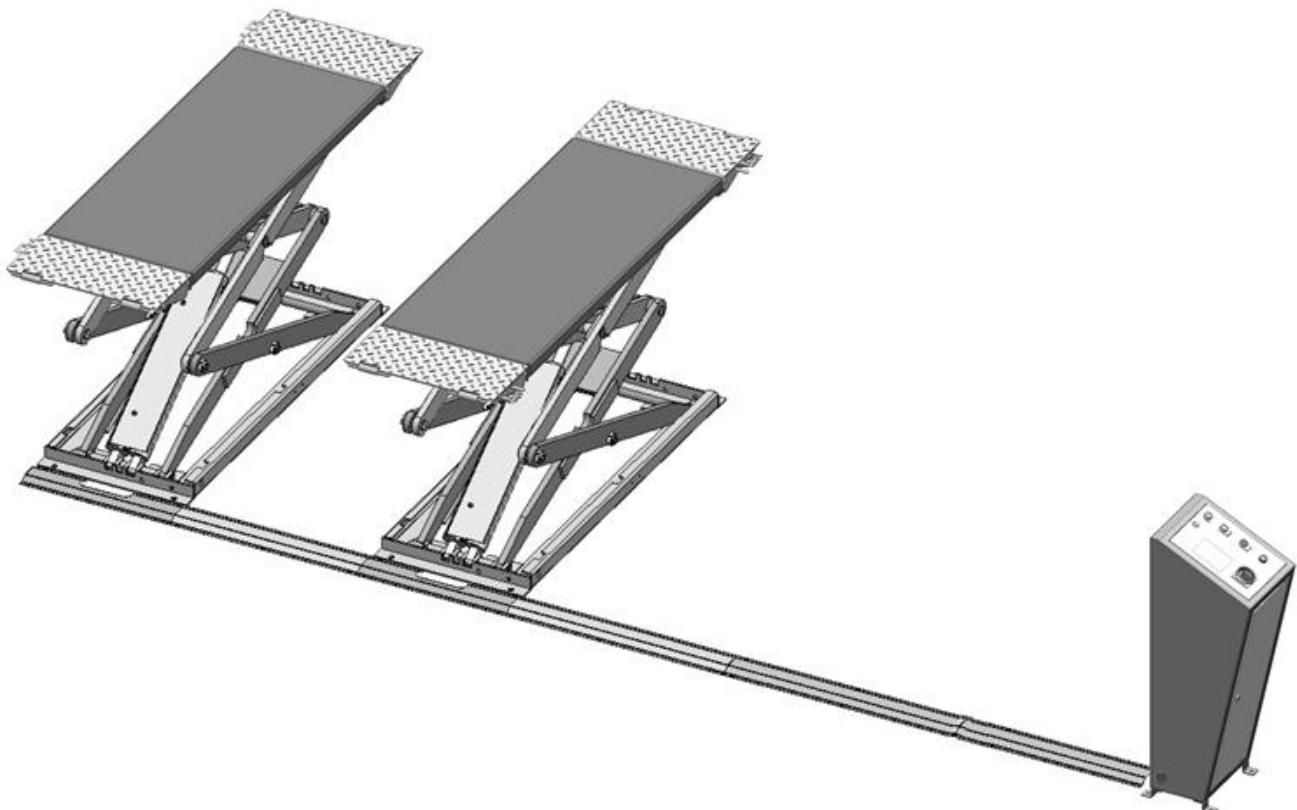




Original

## Installation And Service Manual



**On-Surface Scissors Lift**

**Model:XL-7**

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## I. PRODUCT FEATURES AND SPECIFICATIONS

### ON SURFACE SCISSORS LIFT MODEL XL-7

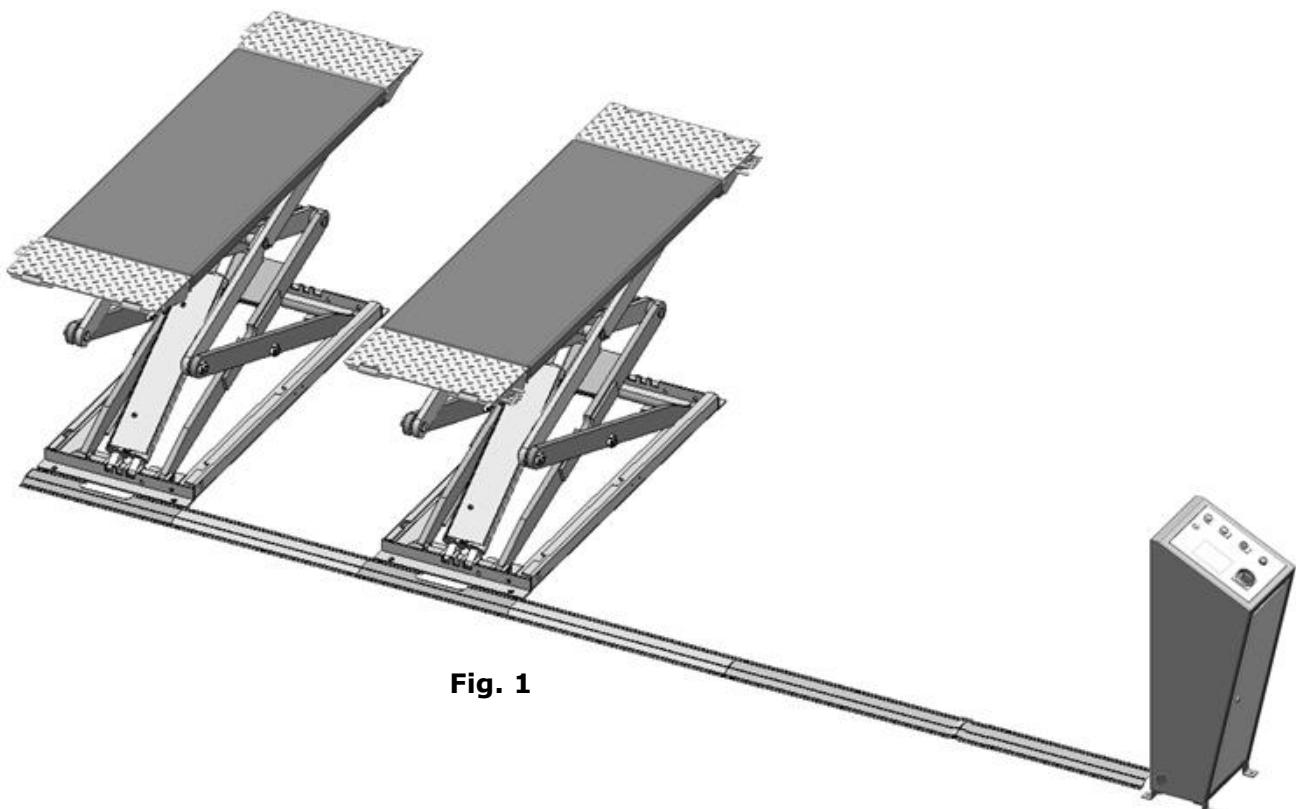
- Electric/Hydraulic power system
- Hose burst check valve and hydraulic self-lock system
- 2-Dual synchronous cylinders are applied to assure the lifting level on both platforms
- Flow control valve to ensure the stable down speed
- Movable drive-thru ramps and extended platforms accommodate varying wheelbase vehicles

### MODEL XL-7 SPECIFICATIONS

Model	Lifting Capacity	Lifting Height	Lifting Time	Overall Length (Inc. ramps)	Overall Width	Min. Height	Runway Width	Width Between Runways	Motor
XL-7	7000lbs	78-3/4"	40S	81"	76 -3/4"	4-1/2"	23-1/2"	29-1/2"	2.0 HP

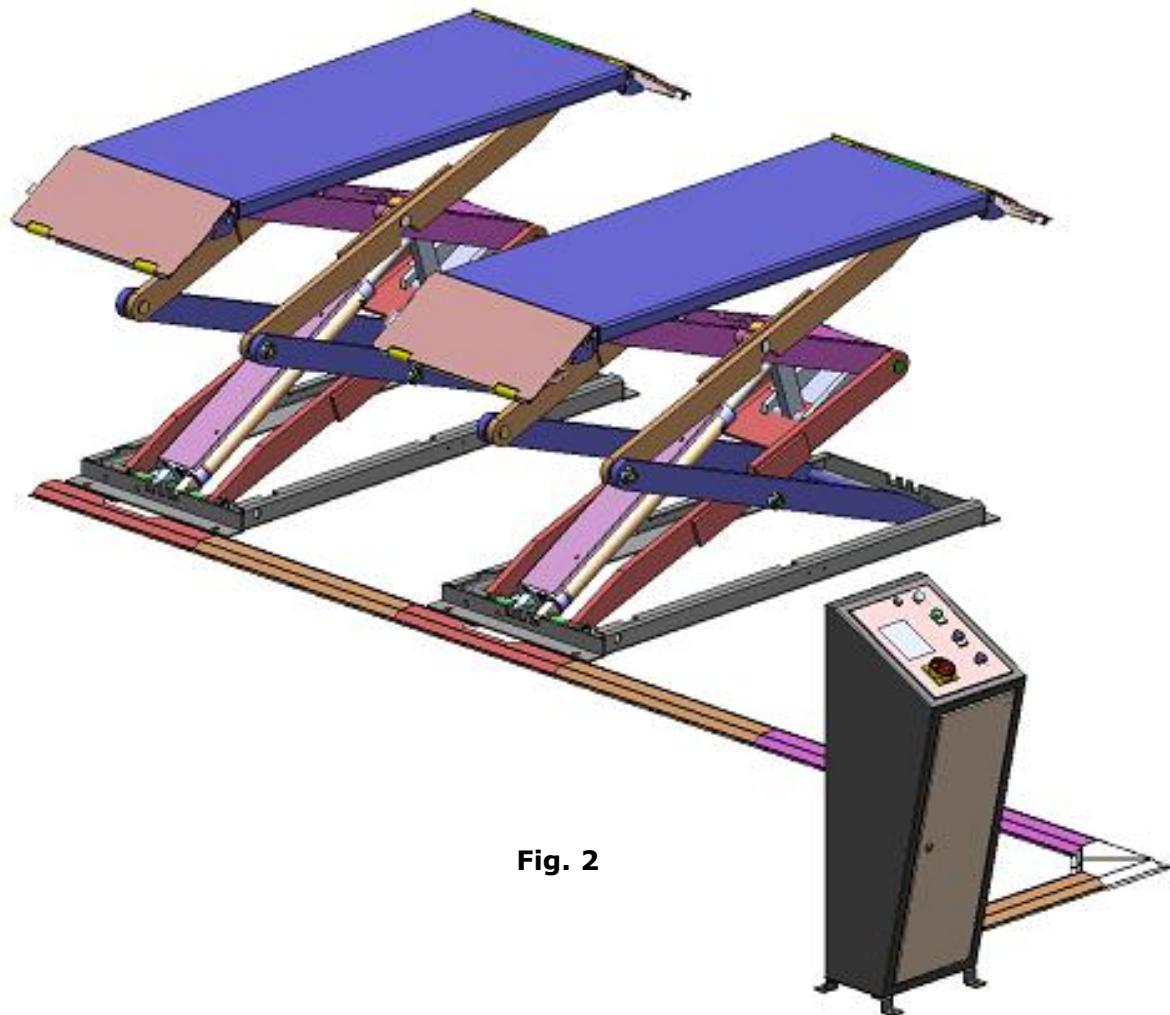
**Illustration of control cabinet installed in different way.**

**View A**



**Fig. 1**

**View B (Other option)**



**Fig. 2**

## II. INSTALLATION REQUIREMENT

### A. TOOLS REQUIRED

☛ Rotary Hammer Drill ( $\Phi 19$ ,  $\Phi 10$ ,  $\Phi 4$ )



☛ Hammer



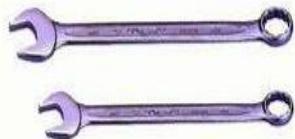
☛ Level Bar



☛ English Spanner (12")



☛ Wrench set (8<sup>#</sup>、17<sup>#</sup>)



☛ Grease Gun



☛ Carpenter's Chalk



☛ Screw Sets



☛ Tape Measure (7.5m)



☛ Pliers



☛ Lock Wrench



☛ Ratchet Spanner With Socket (28<sup>#</sup>)



**Fig. 3**

## **B. Equipment storage and installation requirements.**

The equipment should be stored or installed in a shady, normal temperature, ventilated and dry place.

## **C. The equipment should be unload and transfer by forklift.**



**Fig. 4**

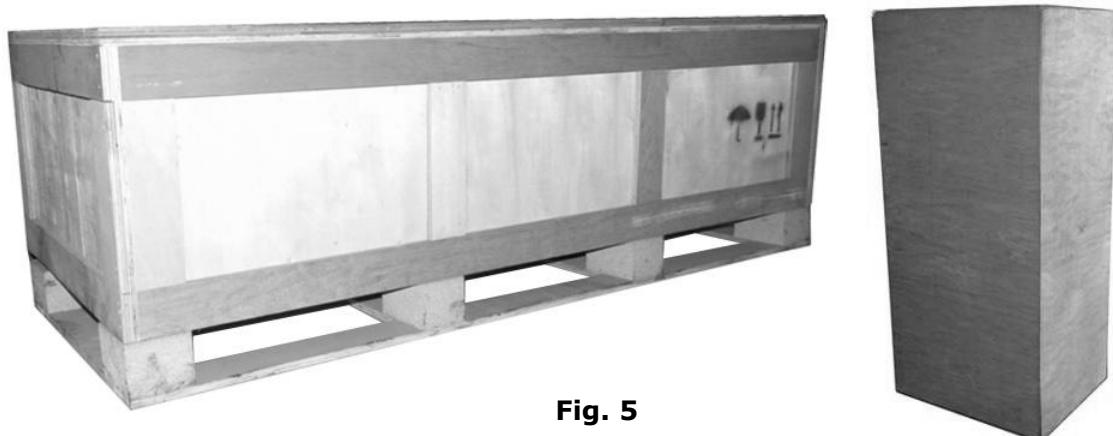
## **D. POWER SUPPLY**

The electrical source must be 2.0HP minimum. The source cable size must be 2.5mm<sup>2</sup> and in good condition of contacting with floor.

## **III. STEPS OF INSTALLATION**

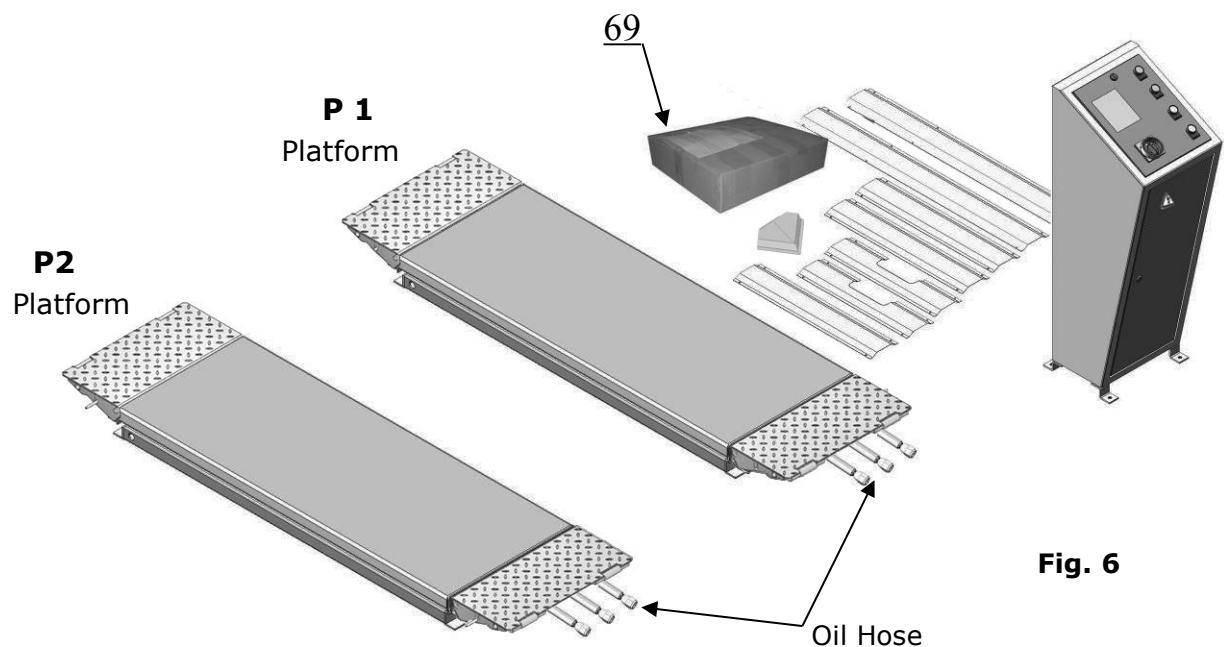
### **A. Check the parts before assembly**

1. Packaged lift, Parts box, Control cabinet and tubing cover plate (**See Fig. 4**).



**Fig. 5**

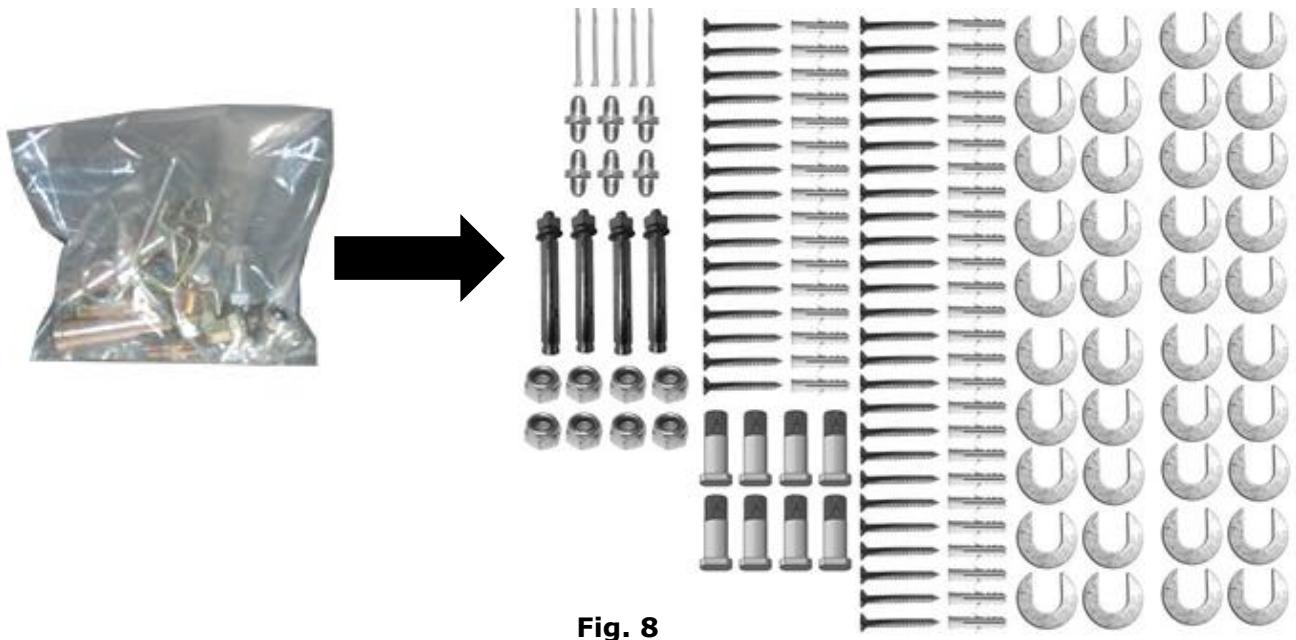
2. Move aside the parts, open the outer packing and check the parts according to the shipment parts list (**See Fig. 5**).



3. Open the parts box, check the parts according to the part list (**See Fig. 7**).



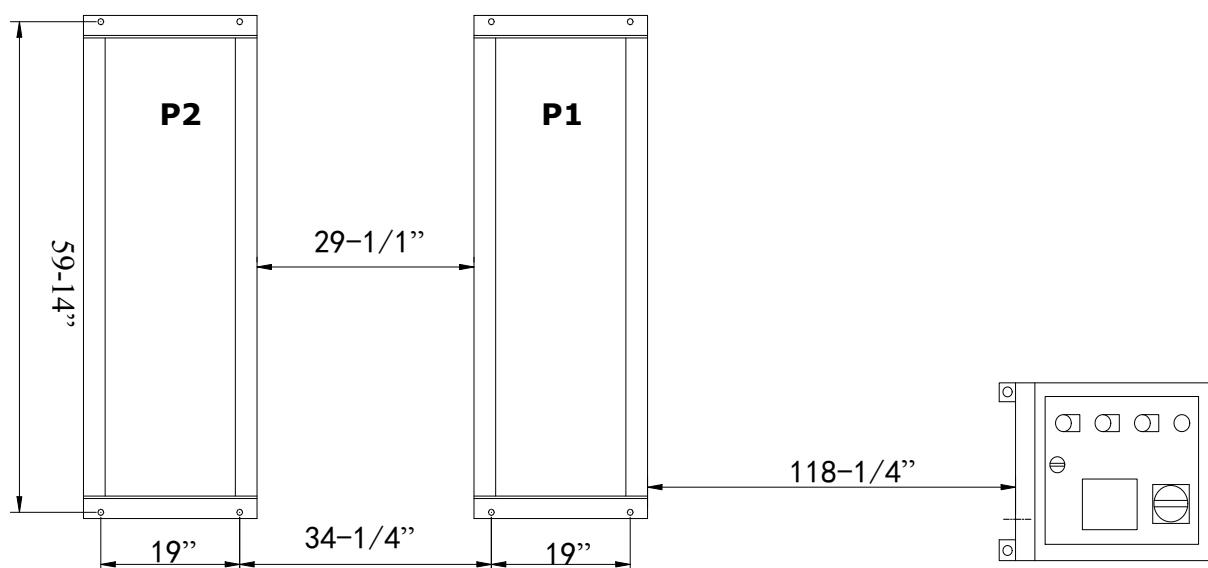
4. Check the parts of the parts bag according to the parts bag list (**See Fig.8**).



## B. Location of installation

1. Concrete must be thickness 6" minimum and without reinforcing steel bars, and must be dried completely before the installation.
2. Concrete must be in good condition and must be of test strength 3000lbs/in<sup>2</sup> minimum.

Review the layout as shown below (**Fig. 9**) and select a location that is best suited for your application.

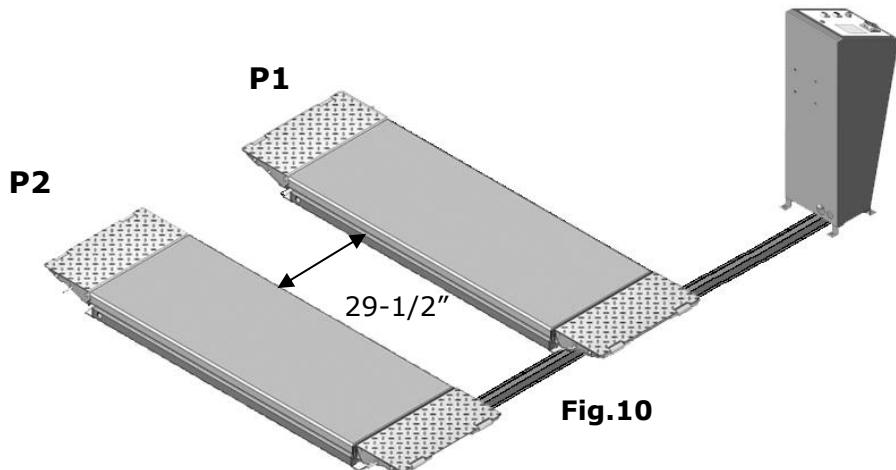


**Fig. 9**

## C. Equipment layout and oil hose installation

Layout the equipment on the selected location according to **Fig 10**, and connect the oil hose according to **Fig.11**.

Note: Shutoff valves should be at the working condition(**Fig. 30**)



## Oil hose installation

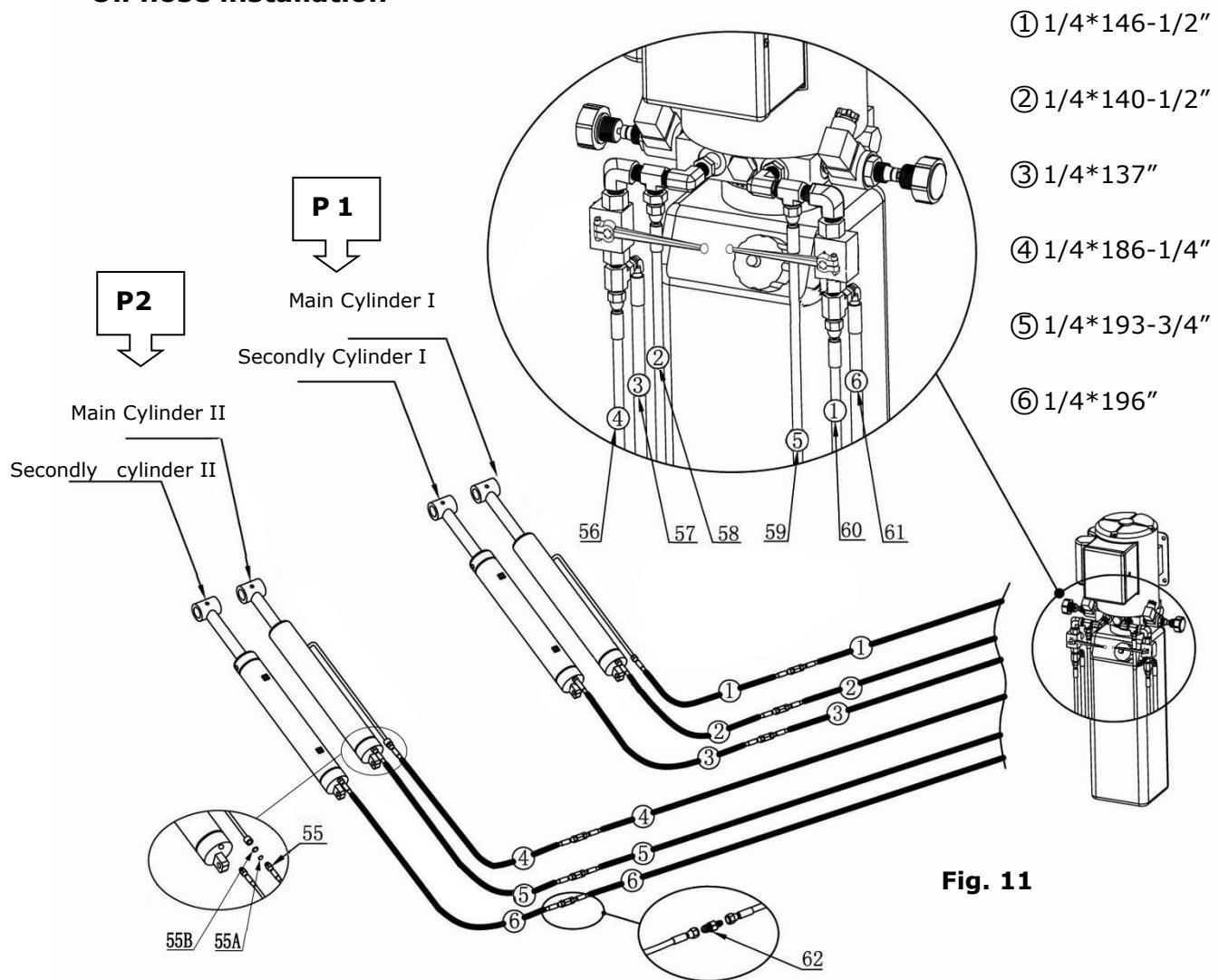


Fig. 11

## D. Install electric system

### 1. Wire connection for hydraulic power unit (for 220V/Single phase motor)

1.1 Connect the power wire and limit switch wire according to the wiring diagram (See Fig. 12).

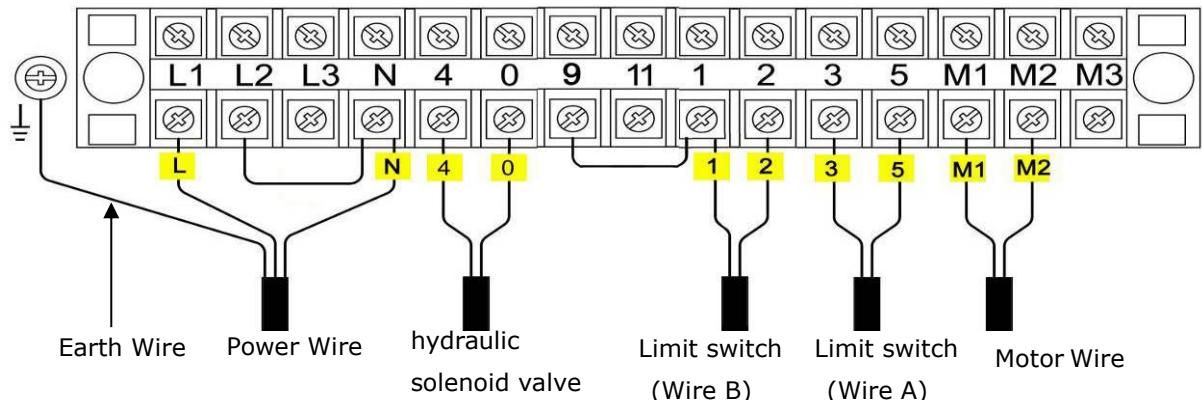


Fig. 12

### 1.2 Circuit Diagram (See Fig. 13).

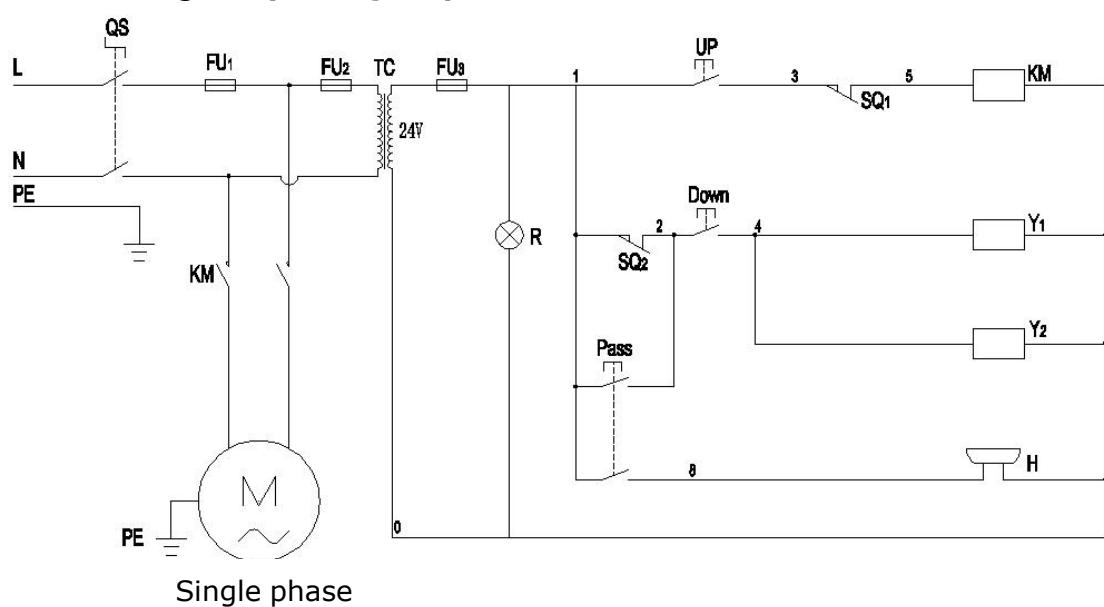


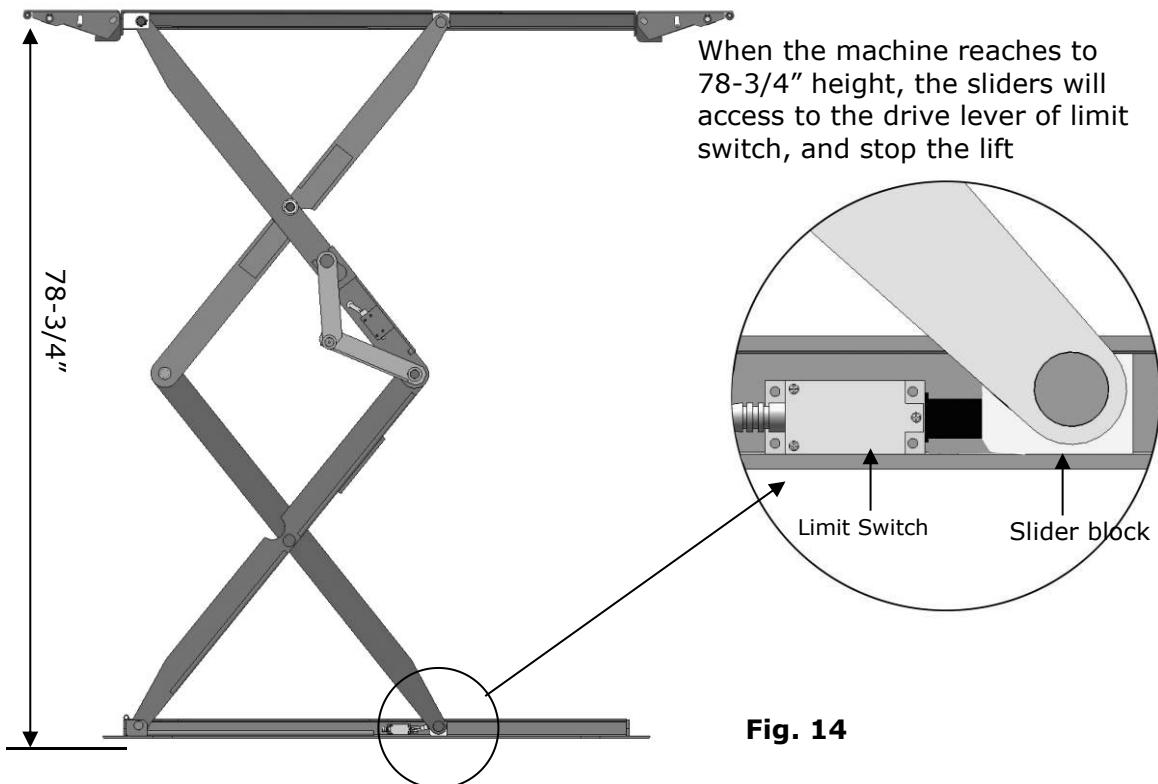
Fig. 13

## Electric Component

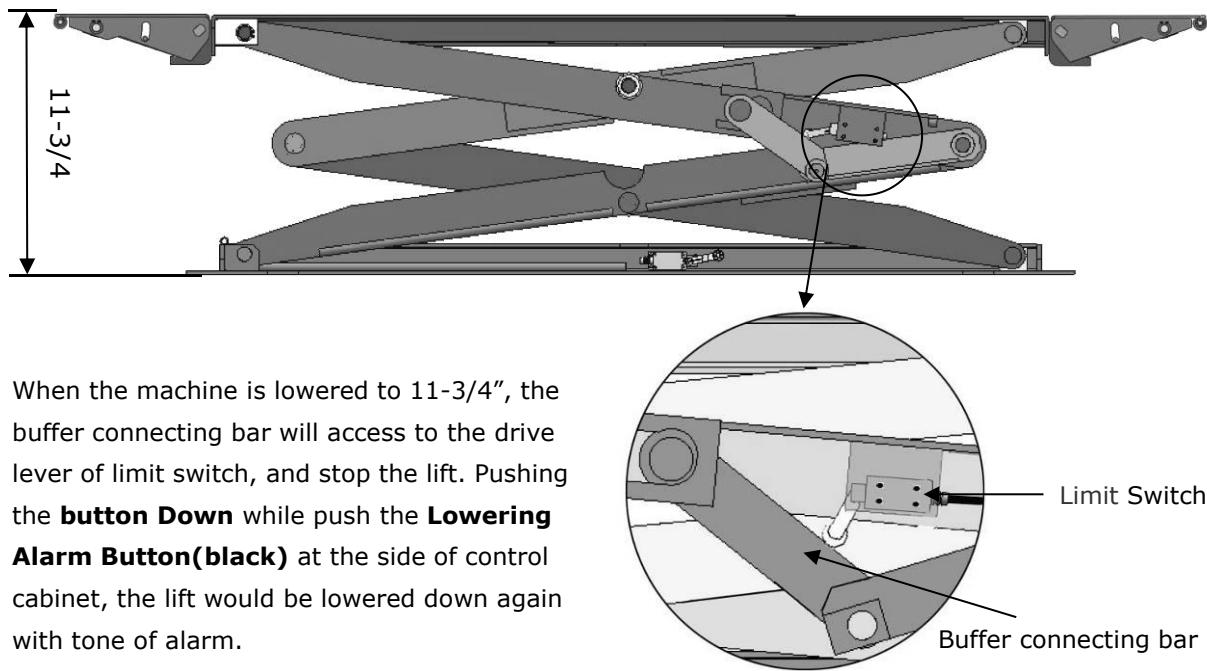
Item	Name	Code	Specification
1	Power switch	QS	380V AC
2	Breaker	FU <sub>1</sub>	2P
3	Breaker	FU <sub>2</sub>	1P
4	Breaker	FU <sub>3</sub>	1P
5	AC contactor	KM	24V AC
6	Limit switch	SQ <sub>(1~2)</sub>	10A
7	Hydraulic solenoid valve (Right)	Y <sub>2</sub>	AC 24V
8	Hydraulic solenoid valve (Left)	Y <sub>1</sub>	AC 24V
9	Push button	Down	Single
		Lower Alarm	Duplex
10	Push Button	Up	Single
11	Motor	M	Single phase
12	Transformer	TC	24V AC
13	Alarm	H	24V AC
14	Power Indicator	R	24V AC

## 2 Limit switch installation instruction

### 2.1 High limit switch instruction (See Fig. 14)



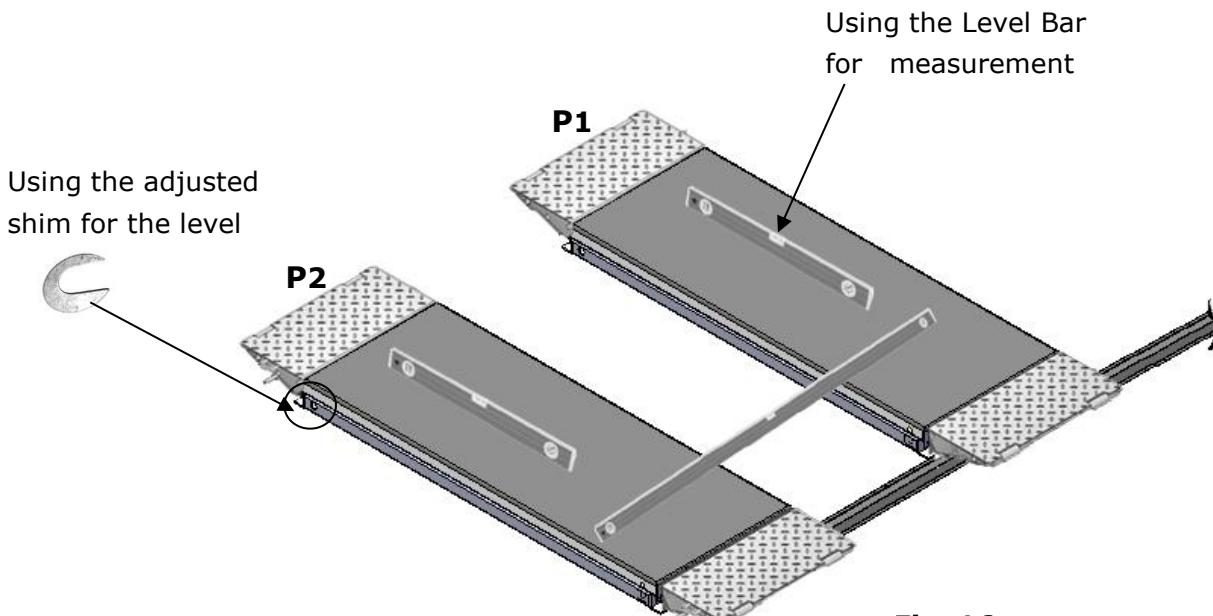
## 2.2 Lower alarm device instruction (See Fig.15)



**Fig. 15**

## E. Level two platforms and install anchor bolts

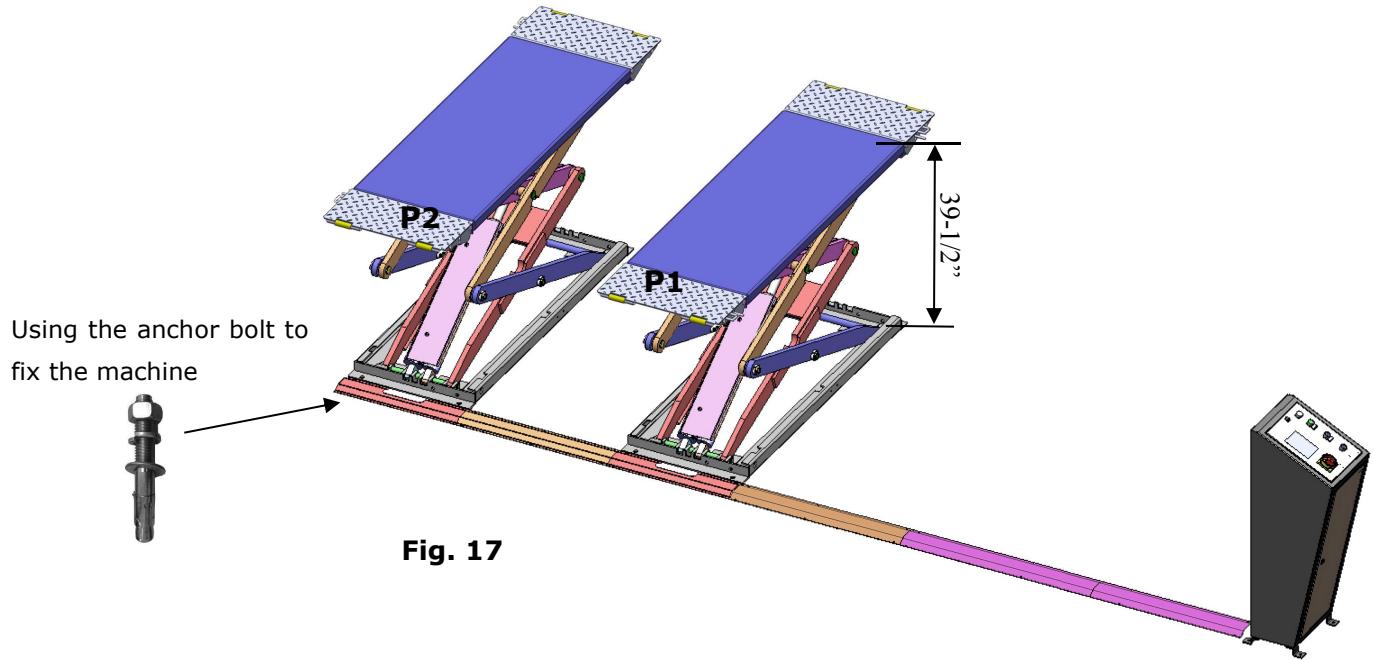
1. Check by level bar and use the shim to adjust the platforms until two platforms are in the same level.



**Fig. 16**

## 2. Anchor bolts installation

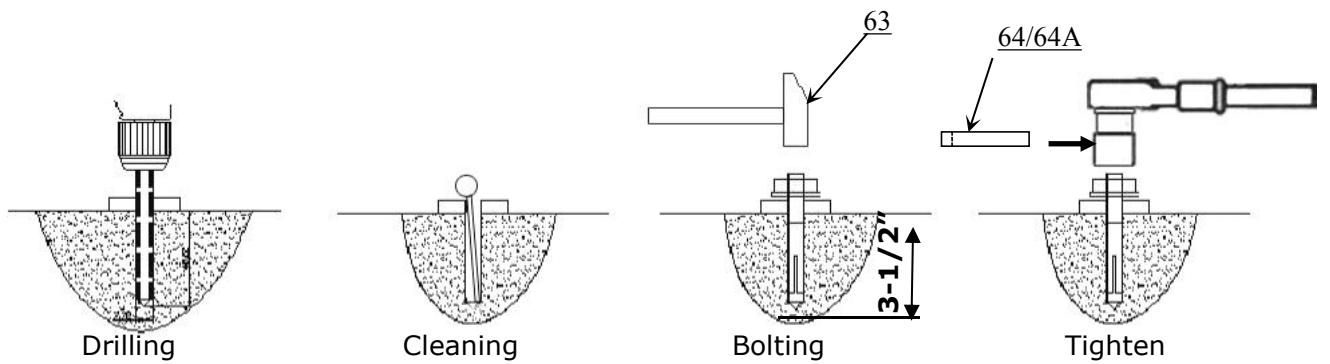
### 2.1 Lift the machine to 39-1/2" for the anchor bolt installation.



**Fig. 17**

2.2 Drilling the hole for the anchor bolt with the rotary hammer drill, type the anchor bolt into the ground, and then fasten it with Ratchet spanner.

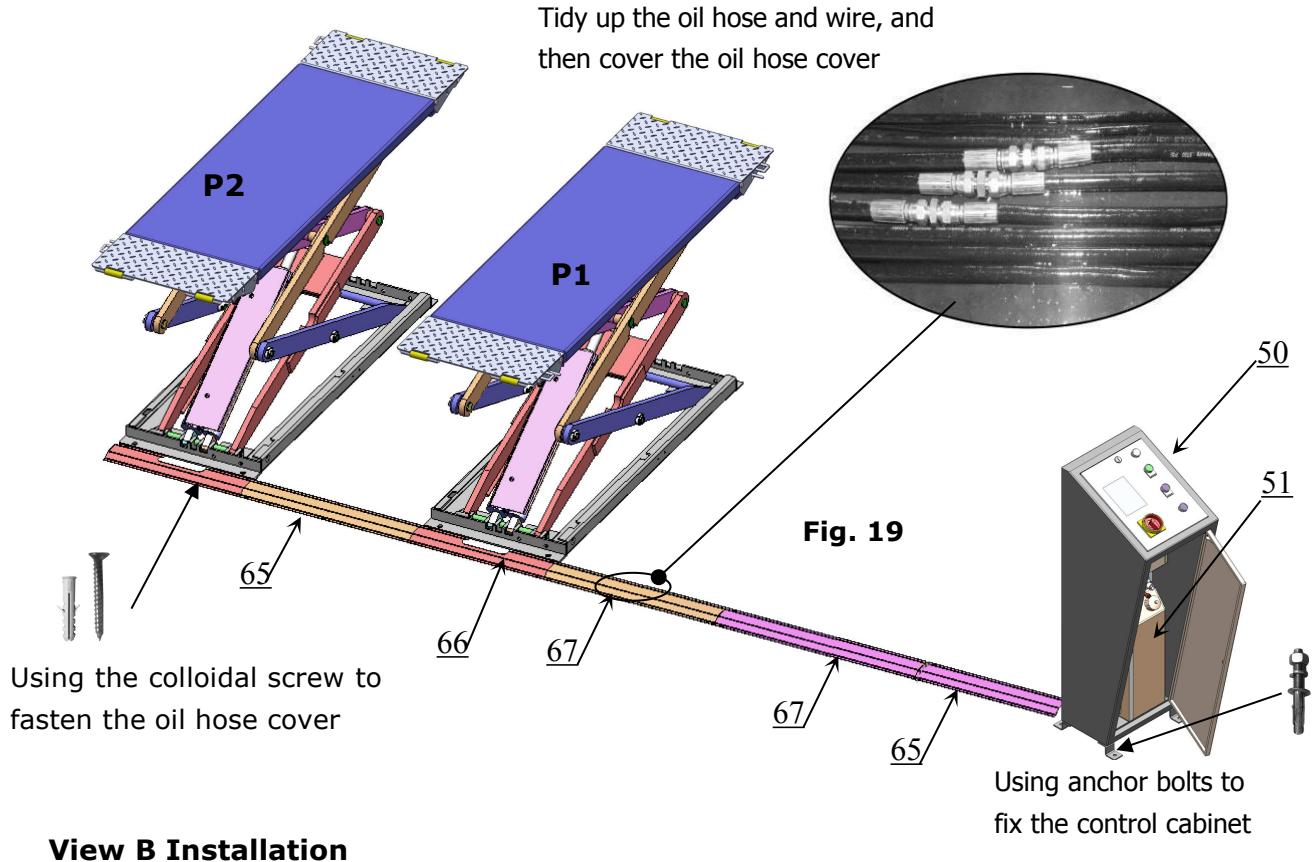
**Note: The Torque of anchor bolt is 150 N.m, the length inside ground of anchor bolt must be over 3-1/2"mm.**



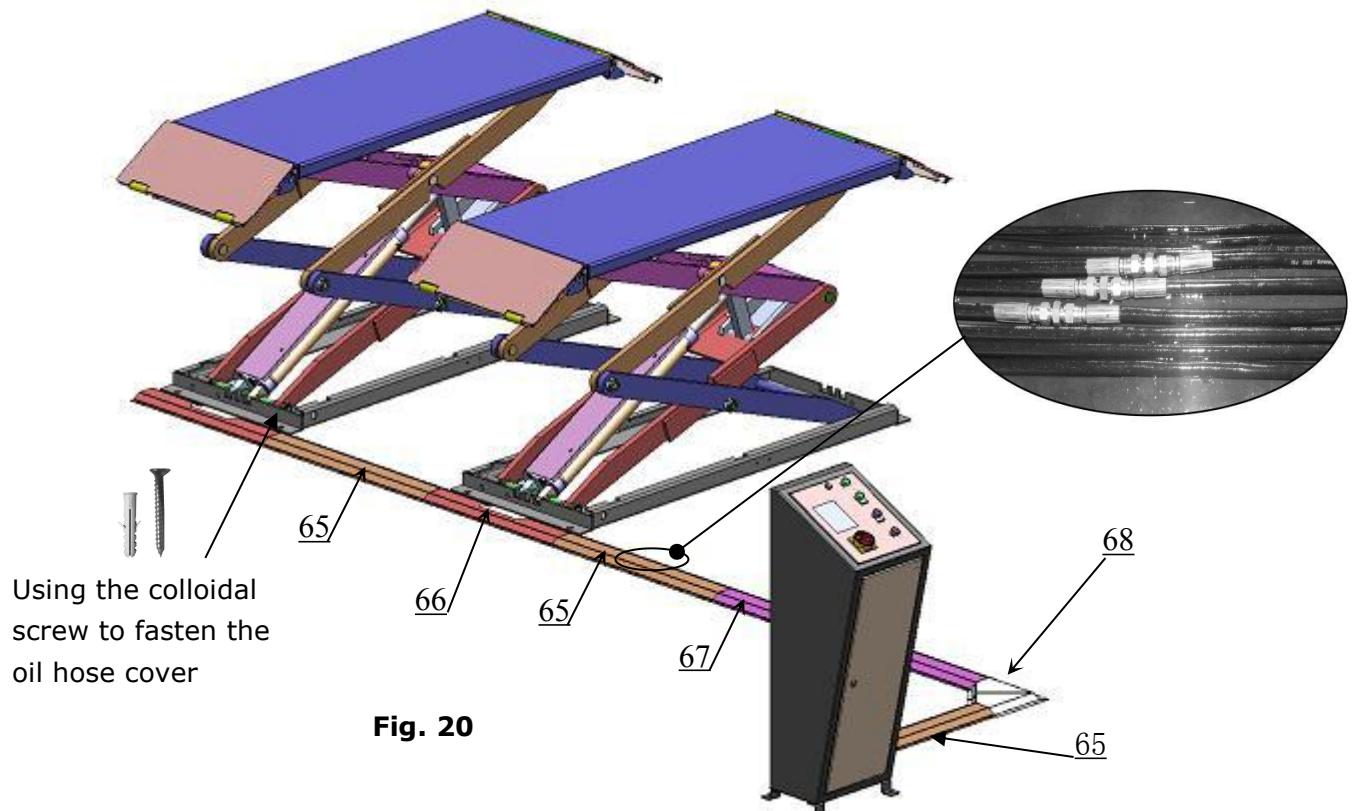
**Fig. 18**

## F. Install oil hose cover and anchor the control cabinet

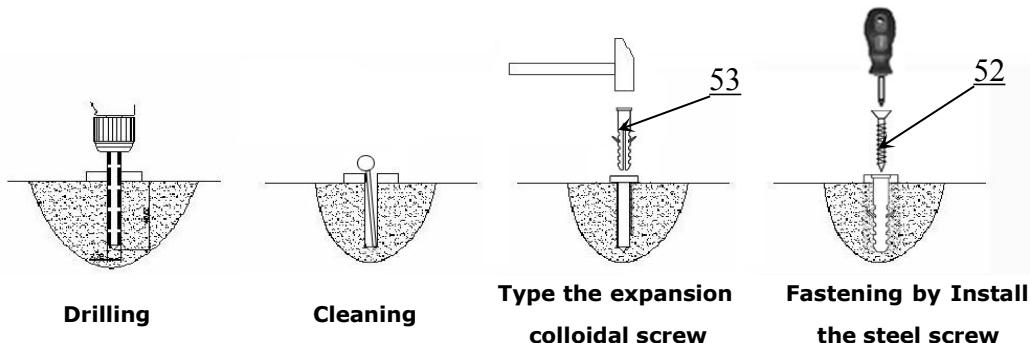
1. Tidy up the oil hose and wire, cover the oil hose cover and layout the control cabinet. (See Fig. 19, Fig 20)



### View B Installation

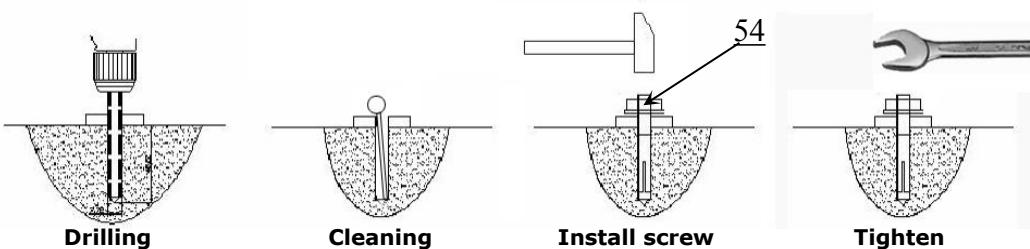


2. Install the colloidal screw of oil hose cover (See Fig. 21).



**Fig. 21**

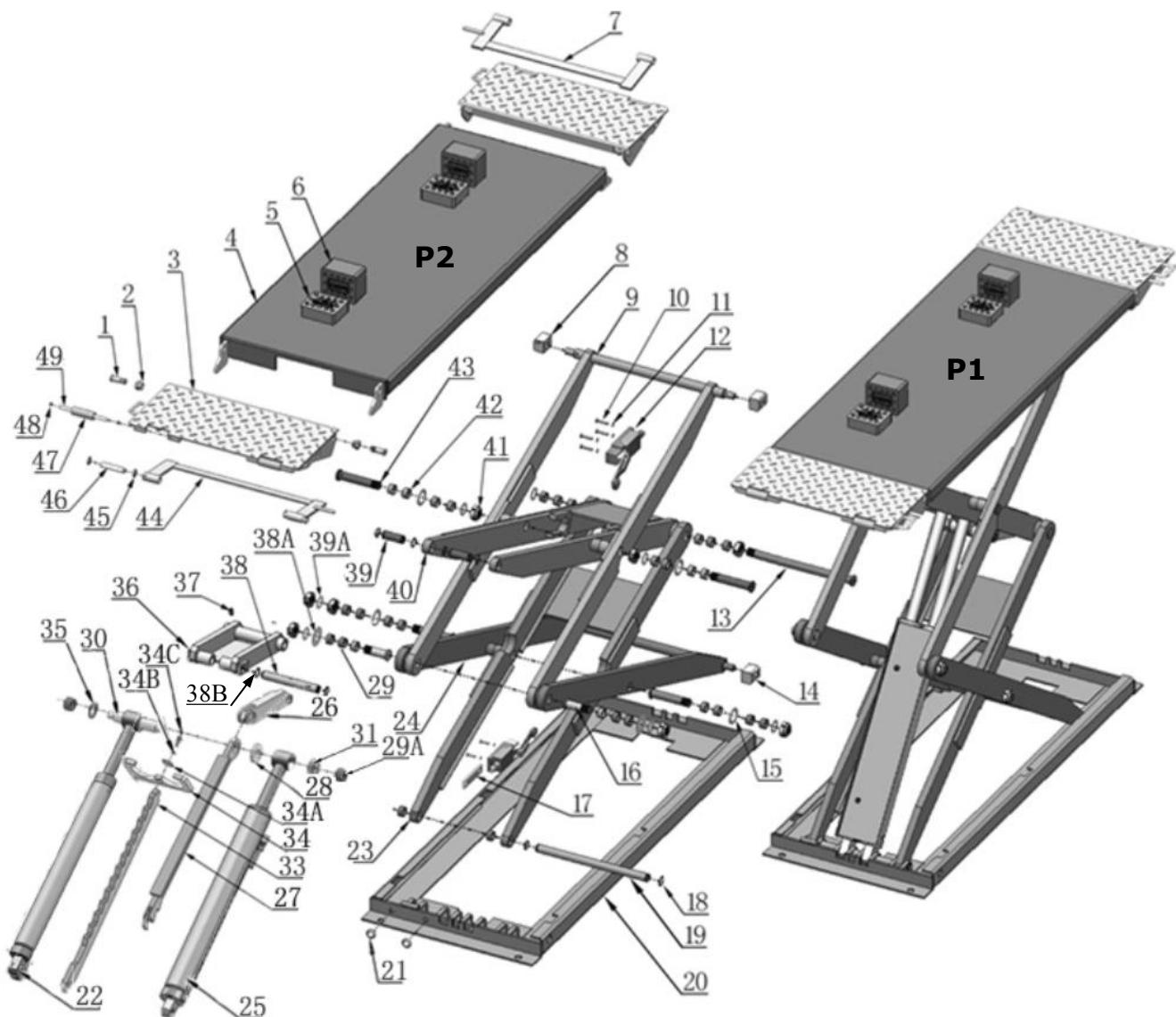
3. Install the control cabinet anchor bolt (See Fig. 22)



**Fig. 22**

#### IV. EXPLODED VIEW

##### MODEL XL-7



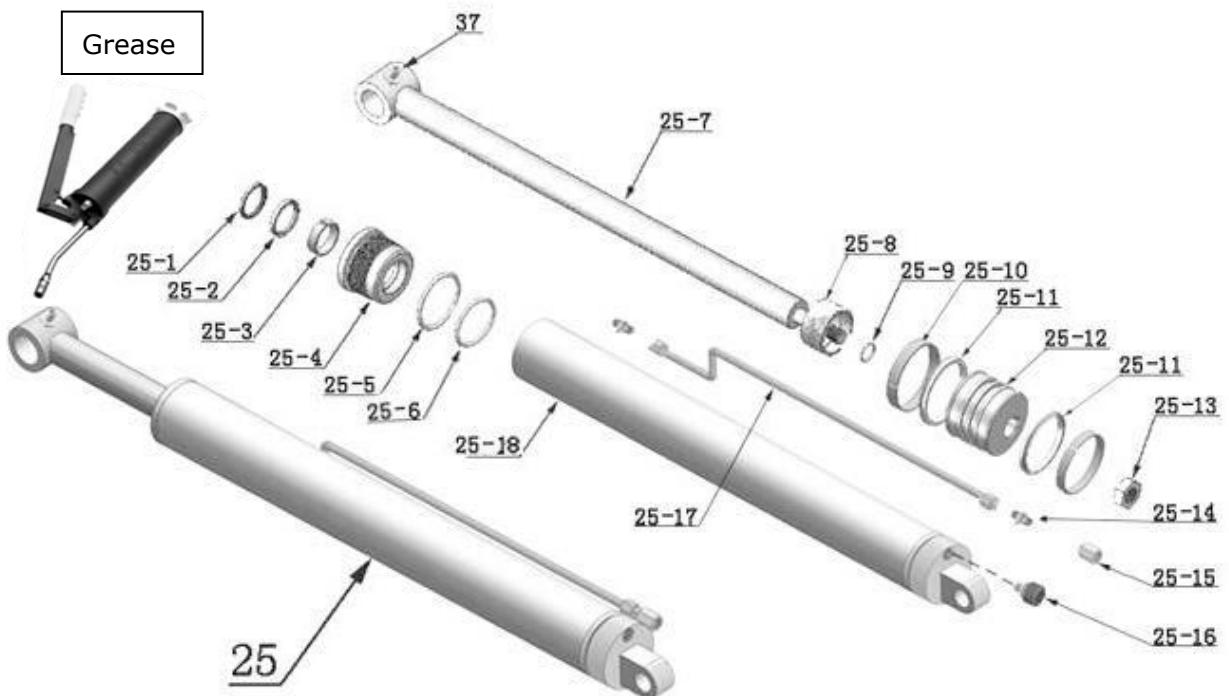
**Fig. 23**

## PARTS LIST FOR XL-7

Item	Part#	Description	QTY.	Note
1	11620124	Pin For Drive-thru Ramp	8	
2	10650024	Self locking nut M16	8	
3	11620128	Drive-in Ramp	4	
4	11620001B	Platform	2	
5	10620034	Rubber Pad 120*100*38	4	
6	10610070	Rubber Pad 120*100*70	4	
7	11620129	Support frame for Drive-in Ramp (Left)	2	
8	10620018	Slider Block (white) 33*42*50	4	
9	11620026B	Upper Scissor (Out)	2	
10	10203018	Socket Bolt M5*15	6	
11	10420152	Washer φ5	6	
12	10206013	Limit Switch	2	
13	11620011A	Scissors Pin φ25*364	2	
14	10620061/ 10620061A	Slider Block (white) 33*42*80	2/each	
15	10620117	Washer	8	
16	11620030	Scissors Pin φ35*83	4	
17	11620060	Plate for Limit Switch	1	
18	10206032	Snap Ring φ25	16	
19	11620014A	Pin for Base φ25*392	2	
20	11620017B	Base	2	
21	10620059	Protective Ring(groove width 6mm)	3	
22	10620186	Secondly Cylinder φ60*560	2	
23	11620033A	Lower Scissors (in)	2	
24	11620031A	Lower Scissors (Out)	2	
25	10620012B	Main Cylinder φ75*560	2	
26	11620007A	Buffer Connecting Bar	2	
27	11620133A	Self-locking Support Plate φ6	2	
28	11620121	Pin Bush M6*8	2	
29	10217020	Bronze Bush φ31*φ25.3*16	16	
29A	10620180	Graphite bronze Bush φ38*φ30*25	4	
30	11620025A	Cylinder Connecting Pin φ38*221	2	
31	11620024A	Roller	4	
32	11620120	Pin Bush φ60*17mm	2	
33	11620132	Self-Locking Plate	2	
34	11620131A	Connecting Plate	2	
34A	11620122	Limit Block	2	
34B	10209039	Lock Washer	2	
34C	10720002	Socket Bolt	2	
35	11620119	Pin Bush φ 60*5.5mm	2	

<b>Item</b>	<b>Part#</b>	<b>Description</b>	<b>QTY.</b>	<b>Note</b>
36	11620010B	Buffer	2	
37	10620064	Greasing Fitting M6	12	
38	11620008A	Buffer Connecting Pin $\varphi 30*212$	2	
38A	10620135	Washer $\varphi 65*\varphi 25.5*1.8$	8	
38B	10610008	Snap ring $\varphi 30$	4	
39	11620028A	Connecting Pin For Upper Scissor (In) $\varphi 25*72$	4	
39A	10640109	Washer $\varphi 44*\varphi 25.5*2$	14	
40	11620027B	Upper Scissor (In)	2	
41	10620022	Self locking Nut M24*2.5	14	
42	10203004A	Bronze Bush $\varphi 31*\varphi 25.3*21$	48	
43	11620019A	Scissors Pin $\varphi 35*137$	8	
44	11620130	Support frame for Drive-in Ramp(Right)	2	
45	10420037	Snap Ring $\varphi 16$	16	
46	11620123	Connecting Shaft for support frame $\varphi 16*90$	8	
47	10620063	Roller for Drive-in Ramp(black nylon)	8	
48	10209010	Snap Ring $\varphi 10$	16	
49	11620043	Roller Pin	8	
50	10620067	Control Cabinet	1	
51	071203	Electric Power Unit	1	
52	10620069	Screw M4*30	42	
53	10620070	Colloidal screw $\varphi 6$	42	
54	10620071	Anchor Bolt M10*100	4	
55	10620072	Oil Hose 1/4*650mm double straight	6	
55A	10620103	O Ring $\varphi 11*2.5$	6	
55B	10620102	Seal Ring $\varphi 16*\varphi 19*1.8$	6	
56	10620152	Oil Hose No.④ 1/4*4730mm double straight	1	
57	10620153	Oil Hose No.③ 1/4*3480mm straight + 90°	1	
58	10620154	Oil Hose No.② 1/4*3570mm double straight	1	
59	10620155	Oil Hose No.⑤ 1/4*4920mm double straight	1	
60	10620156	Oil Hose No.① 1/4*3720mm double straight	1	
61	10620157	Oil Hose No.⑥ 1/4*4980mm straight + 90°	1	
62	10620079	Straight Fitting 1/4JIC(M)*1/4JIC(M)	6	
63	10209059	Anchor Bolt 3/4*5-1/2	8	
64	10620065	Shim 2mm	20	
64A	10201090	Shim 1mm	20	
65	11620035A	Oil hose cover (748mm)	3	
66	11620066	Oil hose cover (600mm)	2	
67	11510037	Oil hose cover (1060mm)	2	
68	11620161	Oil hose cover	1	
69	10620500A	Parts Box	1	

## 4.1 Main CYLINDERS (10620012B)



**Fig 24**

### Parts for Main cylinder

Item	Part#	Description	QTY.	Note
25-1	10209078	Dust Ring	4	
25-2	10217243	Y- Ring	2	
25-3	10620047	Support Ring	2	
25-4	11620192	Head Cap (Main)	2	
25-5	10620171	O- Ring	2	
25-6	10630027	O-Ring	2	
25-7	11620051	Piston Rod	4	
25-8	11620193	Spacer For Cylinder	2	
25-9	10620197	O- Ring	4	
25-10	10620053	Support Ring	2	
25-11	10620054	Y- Ring	4	
25-12	11620194	Piston	2	
25-13	10206071	Hex Nut	4	
25-14	10209064	Straight fitting	4	
25-15	10620127	Oil hose fitting	2	
25-16	10620057	Burst Valve	4	
25-17	10620125A	Oil hose ASSY.	2	
25-18	11620050A	Bore weldment	2	

## 4.2. Secondly Cylinders (10620186)

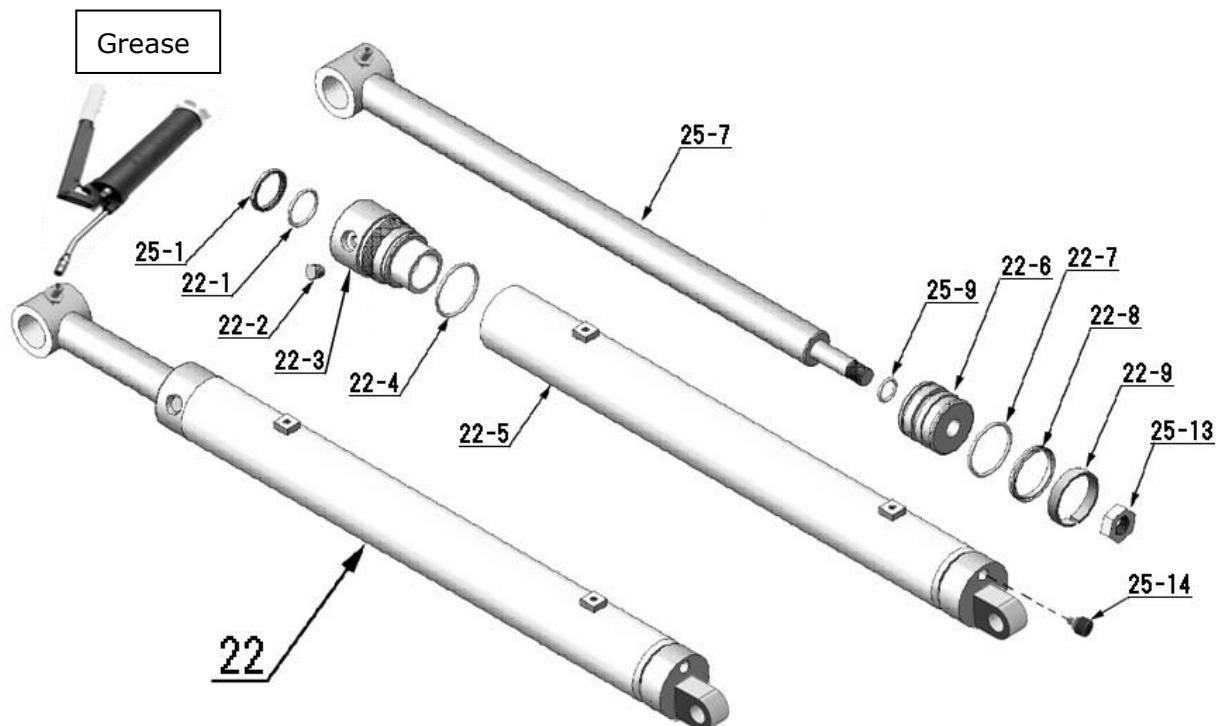
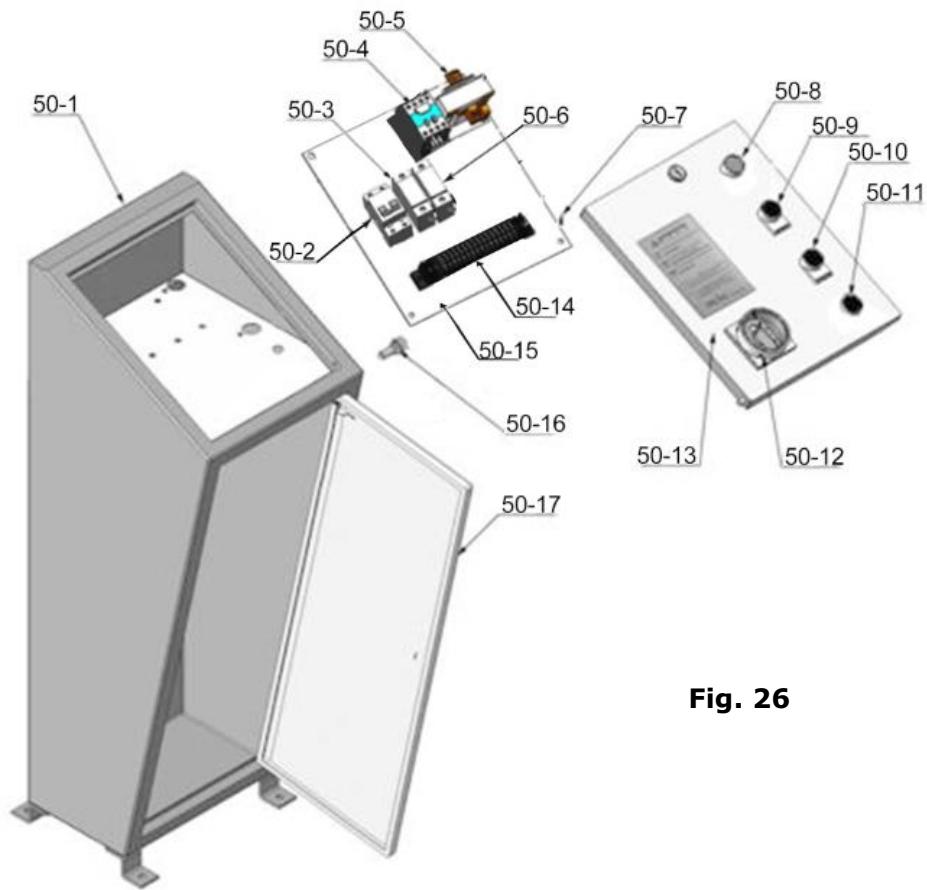


Fig.25

### Parts for Secondly cylinder

Item	Part#	Description	QTY.	Note
22-1	10520058	O- Ring	2	
22-2	10201034	Bleeding Plug	2	
22-3	11620190	Head Cap	2	
22-4	10620182	O- Ring	2	
22-5	11620056	Bore Weldment	2	
22-6	11620196	Piston	2	
22-7	10217258	O- Ring	2	
22-8	10217257	Y- Ring	2	
22-9	10217256	Support Ring	2	

#### 4.3 CONTROL CABINET (10620199 )



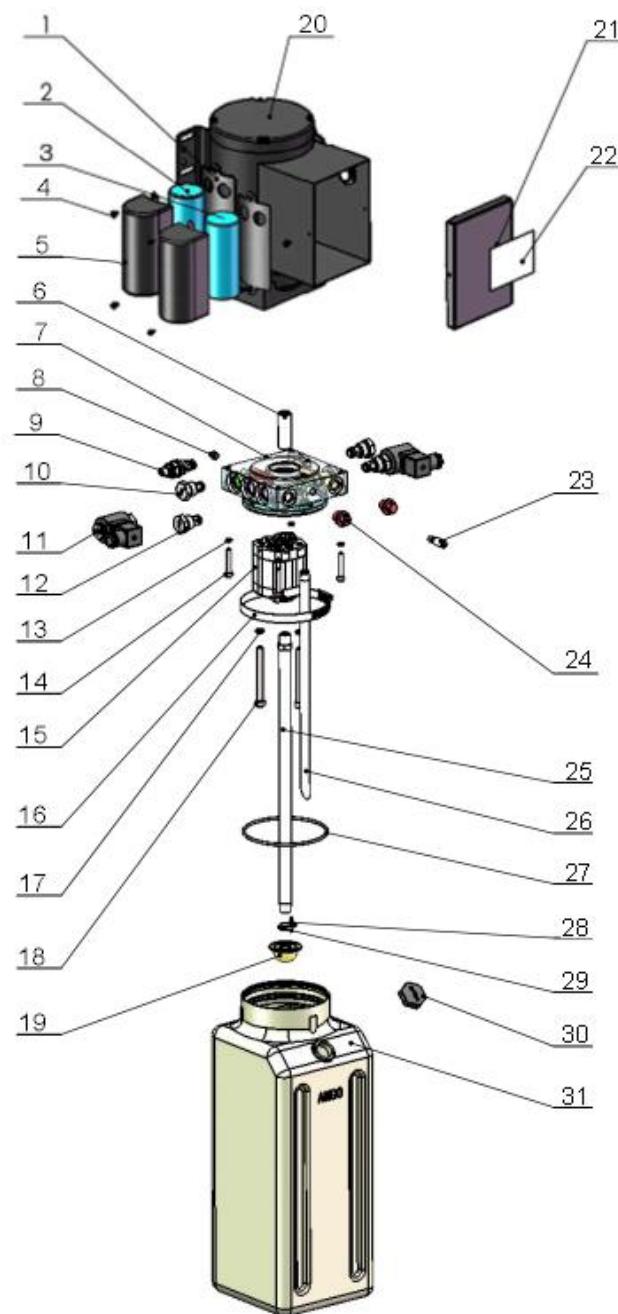
**Fig. 26**

#### Parts for control cabinet

Item	Part#	Description	QTY.	Note
50-1	1162K001A	Cabinet Body	1	
50-2	10202046	Breaker 2P (220V only)	1	
50-3	10202049	Breaker 1P	1	
50-4	10420084A	24V AC Contractor (KM)	1	
50-5	10420134	24V Transformer (TC)	1	
50-6	10202051	Breaker 1P	1	
50-7	1061K052	Cap Head Bolt	4	
50-8	10201094	Power Indicator	1	
50-9	10209099A	Button (UP)	1	
50-10	10209099A	Button (Down)	1	
50-11	10420142	Lower Alarm Button (PASS)	1	
50-12	41010217	Power Switch (QS)	1	
50-13	1162K007	Control Panel	1	
50-14	10620082	Terminal Group 15 pin	1	
50-15	10620099	Panel for Installing Element	1	
50-16	10420143	Buzzer (H)	1	
50-17	1162K012	Door of control cabinet	1	

#### 4.4 ELECTRIC POWER UNIT (071203)

**220V/60HZ/1 Phase**



**Fig. 27**

**Parts for 220V 60Hz 1PH power unit**

<b>Item</b>	<b>Part#</b>	<b>Description</b>	<b>QTY.</b>	<b>Note</b>
1	81400180	Rubber Pad	2	
2	81400130	Start Capacitor	1	
3	81400088	Run Capacitor	1	
4	10420148	Cap Head Bolt	6	
5	81400066	Capacitor Cover	2	
6	81400363	Motor Connecting Shaft	1	
7	80101015	Valve Body	1	
8	81400333	Socket Plug(iron)	4	
9	81400266	Relief Valve	1	
10	81400566	Check Valve	2	
11	81400420	Hydraulic Solenoid Valve Coil	2	
12	81400423	Release Valve	2	
13	10209149	Lock washer φ6	4	
14	85090142	Socket Bolt	4	
15	81400280	Gear Pump	1	
16	81400364	Clamp(stainless steel)	1	
17	10209034	Lock Washer φ8	2	
18	81400295	Socket Bolt	2	
19	81400290	Filter	1	
20	81400413	Motor	1	
21	81400287	Terminal Box cover for motor	1	
22	71111231	AMGO Label	1	
23	81400560	Throttle Valve	1	
24	81400259	Rubber Plug (red)	2	
25	81400288	Oil Suction Hose	1	
26	81400289	Oil Return Hose	1	
27	81400365	O Ring	1	
28	10209152	Tie	1	
29	85090167	Magnet	1	
30	81400263	Tank Cover	1	
31	81400275	Tank	1	

## V. TEST RUN

1. Turn on the power after connecting oil system correctly. Push the **UP** button, and check the rotated direction of the Motor (This is right if lift is upward, otherwise, it is wrong direction of the Motor). Shut off power and exchange the phase connection if the direction is wrong.
2. Fill the reservoir with hydraulic oil. In consideration of hydraulic power unit's durability and keep the equipment running in the perfect condition, **please use Hydraulic Oil 46#.**
3. Synchronous adjustment
  - a. Turning the handles of shutoff valves to the position as **Fig.28**, Push the button **UP↑** to fill the cylinders until the platforms just start to lift up, simultaneously push button **DOWN↓** and **PASS** for 5-10 seconds with buzzer sounds, the buzzer rings and the sound of bubbles can be heard. This operation is to exhaust the air from cylinders. Repeat this operation for 2~3 times until no sound of bubbles are heard.
  - b. Quickly click the button **UP↑** until any of the platforms just to be lifted up.

- c. Turn the handles of shutoff valves to the positions as **Fig.29**, push the button **UP↑** to check if the platform P1 and P2 can lift up synchronously. If not, repeat the operation a~b until the platform P1 and P2 can lift up synchronously.



Oil Filling Position

**Fig. 28**



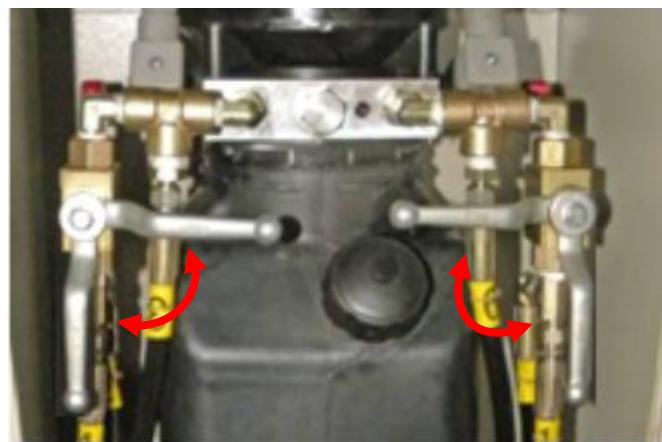
Normal Working Position

**Fig.29**

- d. After the platform P1 and P2 were confirmed of acting synchronously, idling test should be done for a complete route of lifting and lowering, and then test with car.

e. Once the lift cannot be lowered from the highest position when press **Down** during idling test , Turn the 2 shutoff valves quickly to oil filling position (fig 28), then quickly turn back to normal working position ( fig 29).

Note: This operation of turning the handles should be finished quickly.



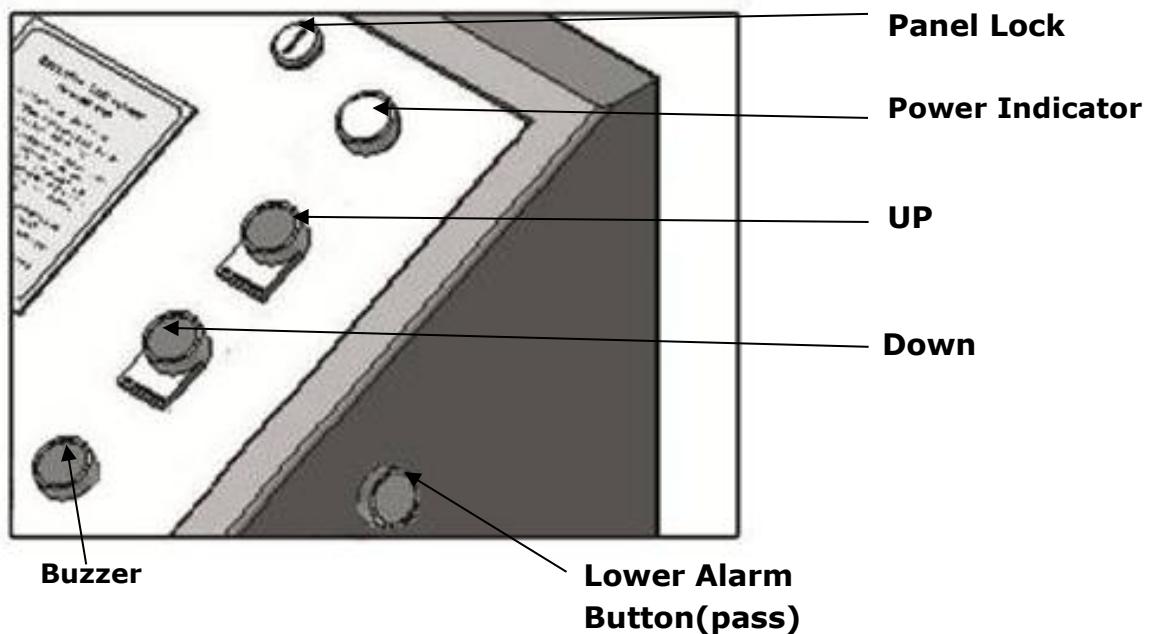
## VI. OPERATION INSTRUCTIONS

### To lift vehicle

1. Keep clean of site near the lift, and down the lift to the lowest position;
2. Drive vehicle to the platform and put on the brake;
3. Turn on the power and push the button **UP**, raise the lift to the working position;  
**Note: make sure the vehicle is steady when the lift is raised**
4. Make sure the platforms are in the same level before working then turn off the power switch

### To lower vehicle

1. Cleaning the obstacles around or under the lift, and make sure no people around under the lift.
2. Turn on the power switch, push the down button **Down** to lower the lift, the lift is lowered continually and stopped at the height 300mm from ground. Keep feet clear off lift, push button **DOWN** while push the **Lowering Alarm Button(black)** at the side of control cabinet, the lift will be lowered to ground with alarm tone;
3. Driving away the car.
4. Turn off the power switch.

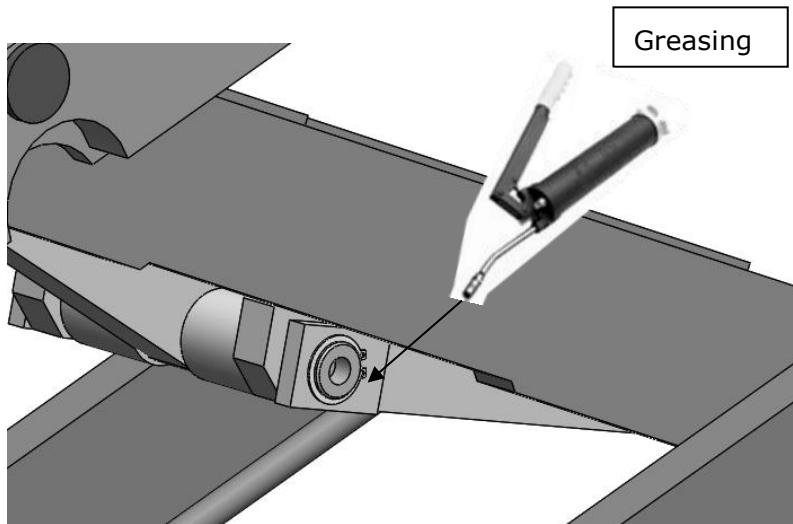


**Fig. 30**

## **VII. MAINTENANCE SCHEDULE**

### **Monthly:**

1. Re-torque the anchor bolts to 150Nm.
2. Lubricate all moving parts with lubricant.
3. Check all fittings, bolts and pins to insure proper mounting.
4. Make a visual inspection of all hydraulic hoses for possible wear or leakage.
5. Adjusting the lifting level on both platforms.



### **Every six months:**

1. Make a visual inspection of all moving parts for possible wear, interference or damage.
2. Check and adjust the platform as necessary to insure level lifting.
3. Check all fastener and re-torque.

## **Oil cylinder maintenance:**

In order to extend the service life of the oil cylinder, please operate according to the following requirements.

1. Recommend to use N46 anti-wear hydraulic oil.
2. The hydraulic oil of the lifts should be replaced regularly during using. Replace the hydraulic oil 3 months after the first installation, Replace the hydraulic oil once a year afterwards.
3. Make at least one full trip raising and lowering per day. For exhausting the air from the system, which could effectively avoid the corrosion of the cylinder and damage to the seals caused by presence of air or water in the system.
4. Protect the outer surface of the oil cylinder's piston rod from bumping and scratching, and timely clean up the debris on the oil cylinder dust-ring and the piston rod.

## **VIII. TROUBLE SHOOTING**

TROUBLE	CAUSE	REMEDY
Motor does not run	1. Button does not work 2. Wiring connections are not in good condition or disconnection 3. AC contactor in damage 4. Motor burned out	1. Replace button 2. Repair all wiring connection 3. Repair or Replace AC contactor 4. Repair or replace motor
Motor have voice but does not run	1. Power lack for one phase 2. AC contactor does not contact well	1. Check circuit of Power unit 2. Replace AC contactor
Motor runs but the lift is not raised	1. Motor runs in reverse rotation 2. Low oil level 3. The Gear Pump out of operation 4. Relief valve or check valve in damage 5. Shaft Coupling in damage	1. Reverse two power wire 2. Fill tank 3. Repair or replace 4. Repair or replace 5. Replace Shaft Coupling
Lift raised slowly	1. Oil line is jammed 2. Gear Pump leaks 3. Overload lifting 4. Power Voltage low 5. Oil mixed with air	1. Clean the oil line 2. Replace Pump 3. Check load 4. Check electrical system 5. Fill tank and bleeding air
Lift cannot lower	Hydraulic Solenoid valve out of operation	Repair or replace

## **IX . Lift disposal.**

When the car lift cannot meet the requirements for normal use and needs to be disposed, it should follow local laws and regulations.



## **AMGO HYDRAULIC CORPORATION**

1931 Joe Rogers Blvd, Manning, South Carolina, USA  
Zip: 29102  
Tel: (803) 505-6410  
Fax: (803) 505-6410

**Manual no: 72267204**  
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