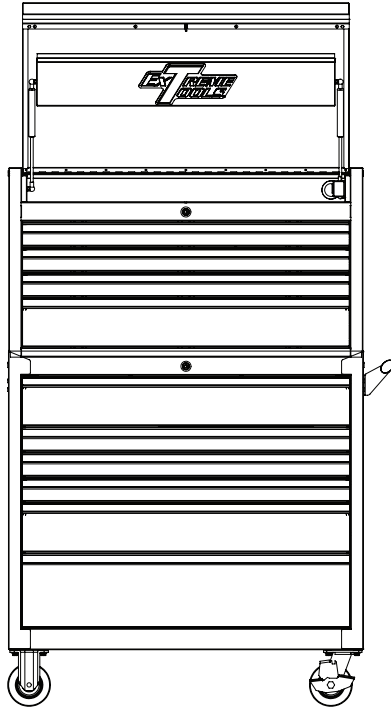


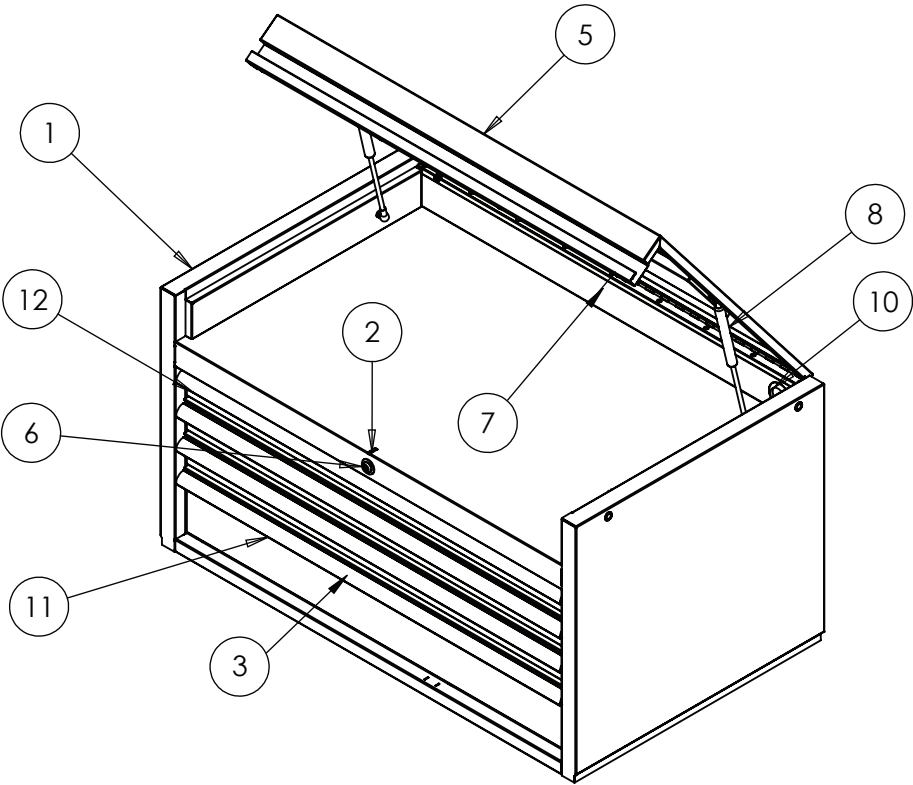


**41 inch 4 Drawer Powder Coated Steel
Top Chest & Roller Cabinet Combo**

**Model:
DX4110CR / DX412510CR**

Extreme Tools, Inc.
740 Frontenac Road
Naperville, Illinois 60563
630.369.9303
www.ExtremeTools.net

Top Chest Parts List
DX412504CH / DX4104CH



PARTS LIST - DX412504CH / DX4104CH

ITEM #	PART #	DESCRIPTIONS	QTY per Color
NS	Z-DLDX412504KIT	DX412504CH Drawer liner kits, PVC, Black	1 set
		Z-DLDX4125-L Large Drawer Liner for DX4125-Individual Liners	
12	Z-TRDX4125CH(+Color)	DX412504CH V-Trim (per pcs)	2
NS	Z-LGS	NAME PLATE for Extreme Tools small size	1
1	Z-BWDX41CH	DX4125 CHEST BODY WELDMENT	1
5	Z-LADX41CH	DX4125 LID ASSEMBLY	1
7	Z-PRM6x18	M6x18 SS POP RIVET	10
8	Z-ST4125CH	Strut for lid support on the RX412508CH, DX412504CH (11KG).(per pair)	2
2	Z-CCDX41CH	LOCK CAM-EX41CH	1
NS	Z-EBDXRH41	EQUALIZER BAR-RH	1
NS	Z-EBDXLH41	EQUALIZER BAR-LH	1
NS	Z-HBDXCH	M8 x 12mm Hex Bolts and Washers	2
6	Lock & Keys Part #'s - SEE FACE of LOCK or KEY for Code		1 set
	Z-LK-EX01	RX series lock and key set, EX01	
	Z-LK-EX02	RX series lock and key set, EX02	
	Z-LK-EX03	RX series lock and key set, EX03	
	Z-LK-EX04	RX series lock and key set, EX04	
3	Drawer Pull Part #'s by Color		4
	Z-DPDXQ957-BL	DX4125 Chest/Cabinet drawer pull assy. Blue (per pcs)	
	Z-DPDXQ957-RD	DX4125 Chest/Cabinet drawer pull assy. Red (per pcs)	
	Z-DPDXQ957-BK	DX4125 Chest/Cabinet drawer pull assy. Black (per pcs)	
NS	Z-SCDXDR	DX screws and nuts for drawer pull	
	DRAWER SIZES & COLOR		Qty/Color
NS	Z-SLDX4125	DRAWER SLIDES 22"-100lbs (per pair)	5
11	Double Deep Drawers		1
	Z-DRDX-1A-4125-BKBL	DX4125RC/CH drawer #1A, Double deep, 100lbs slide, black / blue trim	
	Z-DRDX-1A-4125-BKRD	DX4125RC/CH drawer #1A, Double deep, 100lbs slide, black / red trim	
	Z-DRDX-1A-4125-BLBK	DX4125RC/CH drawer #1A, Double deep, 100lbs slide, blue / black trim	
	Z-DRDX-1A-4125-GNBK	DX4125RC/CH drawer #1A, Double deep, 100lbs slide, green / black trim	
	Z-DRDX-1A-4125-MBBK	DX4125RC/CH drawer #1A, Double deep, 100lbs slide, matte black / black trim	
	Z-DRDX-1A-4125-ORBK	DX4125RC/CH drawer #1A, Double deep, 100lbs slide, orange / black trim	
12	Single Deep Drawers		3
	Z-DRDX-2A-4125-BKBL	DX4125RC/CH drawer #2A, Single deep, 100lbs slide, black / blue trim	
	Z-DRDX-2A-4125-BKRD	DX4125RC/CH drawer #2A, Single deep, 100lbs slide, black / red trim	
	Z-DRDX-2A-4125-BLBK	DX4125RC/CH drawer #2A, Single deep, 100lbs slide, blue / black trim	
	Z-DRDX-2A-4125-GNBK	DX4125RC/CH drawer #2A, Single deep, 100lbs slide, green / black trim	
	Z-DRDX-2A-4125-MBBK	DX4125RC/CH drawer #2A, Single deep, 100lbs slide, matte black / black trim	
	Z-DRDX-2A-4125-ORBK	DX4125RC/CH drawer #2A, Single deep, 100lbs slide, orange / black trim	



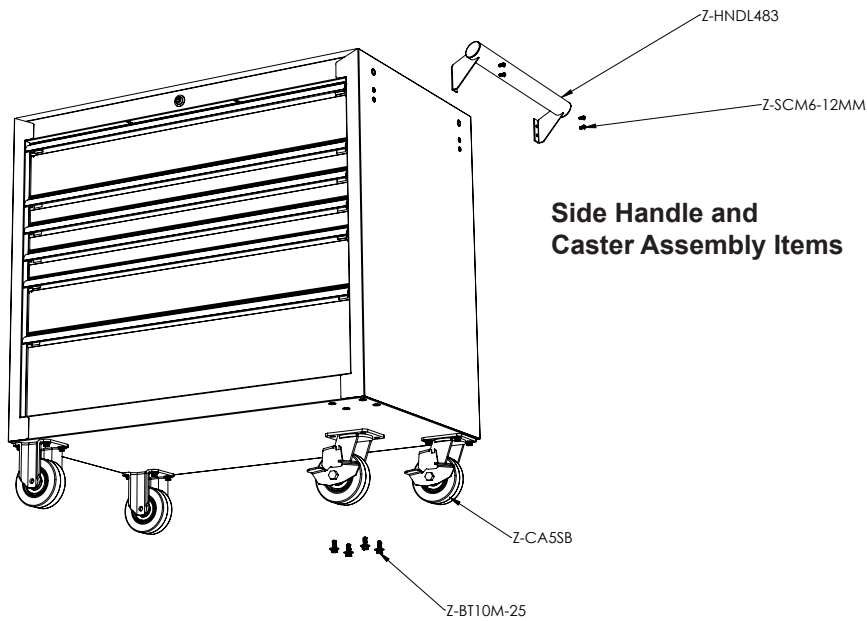
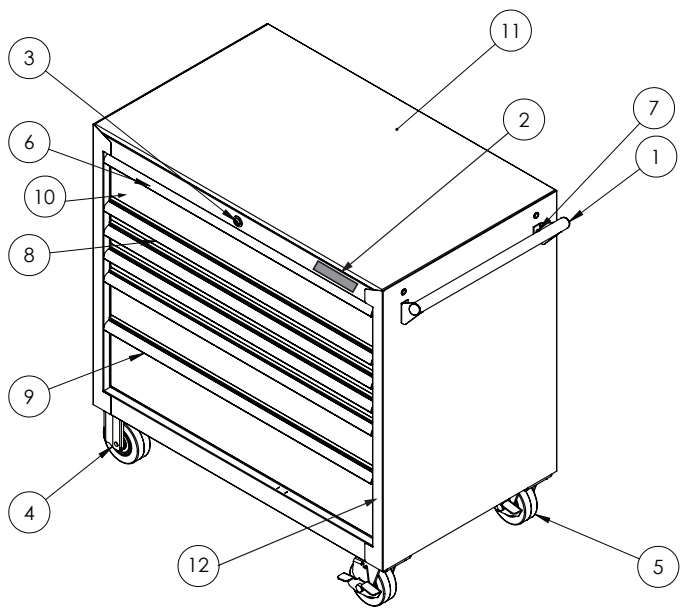
Replacement keys may be ordered using the code that appears on the face of the lock.

To order replacement parts, have the part number, tool box color and quantity ready. If under warranty, the serial number is **REQUIRED** to get replacement parts.

Not all parts are available under warranty and may be purchased separately.

Roller Cabinet Parts List

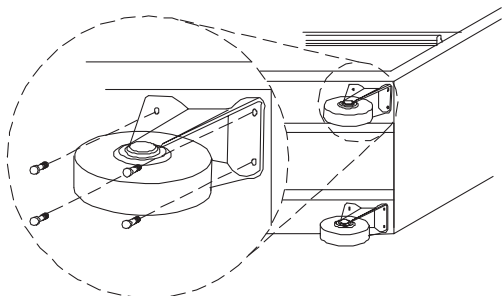
DX412506RC / DX4106RC



PARTS LIST - DX412506RC / DX4106RC

ITEM #	PART #	DESCRIPTIONS	QTY per Color
NS	Z-DLDX412506KIT	DX412506RC Drawer liner kits, PVC, Black	1 set
		Z-DLDX4125-L Large Drawer Liner for DX4125-Individual Liners	
12	Z-TRDX4125RC(+Color)	DX412506RC V-Trim (per pcs)	2
1	SIDE HANDLE PART #'s		1
	Z-HDDX4125RCBK	DX412506RC Oval Tubular side handle (black)	
	Z-HDDX4125RCBL	DX412506RC Oval Tubular side handle (blue)	
	Z-HDDX4125RCRD	DX412506RC Oval Tubular side handle (red)	
7	Z-SHSCM6X16	M6x16mm Socket Head Screw and Washer	4
NS	Z-SLDX4125	Drawer Slides 22"-100lbs (per pair)	5
NS	Z-SCDXDR	DX screws and nuts for drawer pull	
NS	Z-CAMDX41RC	LOCK CAM-EX41RC	1
2	Z-LGS	Name plate for Extreme Tools small size	1
3	Lock & Keys Part #'s - SEE FACE of LOCK or KEY for Code		1 set
	Z-LK-EX01	RX series lock and key set, EX01	
	Z-LK-EX02	RX series lock and key set, EX02	
	Z-LK-EX03	RX series lock and key set, EX03	
	Z-LK-EX04	RX series lock and key set, EX04	
	Casters		
4	Z-CA52RH	5x2 rigid caster w/o logo (per pcs)	2
5	Z-CA52SBH	5x2 swivel casters w/brake w/o logo (per pcs)	2
	Z-BT10M	10mm x 25 Bolt	16
6	Drawer Pull Part #'s by Color		6
	Z-DPDXQ957-BL	DX4125 Chest/Cabinet drawer pull assy. Blue (per pcs)	
	Z-DPDXQ957-RD	DX4125 Chest/Cabinet drawer pull assy. Red (per pcs)	
	Z-DPDXQ957-BK	DX4125 Chest/Cabinet drawer pull assy. Black (per pcs)	
	Z-ECDX	DX Plastic End Cap (per pcs)	2
11	Z-MDF4125	Laminate MDF Top	1
	DRAWER SIZES & COLOR		Qty/Color
10	Double Deep Drawers		2
	Z-DRDX-1A-4125-BKBL	DX4125RC/CH drawer #1A, Double deep, 100lbs slide, black / blue trim	
	Z-DRDX-1A-4125-BKRD	DX4125RC/CH drawer #1A, Double deep, 100lbs slide, black / red trim	
	Z-DRDX-1A-4125-BLBK	DX4125RC/CH drawer #1A, Double deep, 100lbs slide, blue / black trim	
	Z-DRDX-1A-4125-GNBK	DX4125RC/CH drawer #1A, Double deep, 100lbs slide, green / black trim	
	Z-DRDX-1A-4125-MBBK	DX4125RC/CH drawer #1A, Double deep, 100lbs slide, matte black / black trim	
	Z-DRDX-1A-4125-ORBK	DX4125RC/CH drawer #1A, Double deep, 100lbs slide, orange / black trim	
8	Single Deep Drawers		3
	Z-DRDX-2A-4125-BKBL	DX4125RC/CH drawer #2A, Single deep, 100lbs slide, black / blue trim	
	Z-DRDX-2A-4125-BKRD	DX4125RC/CH drawer #2A, Single deep, 100lbs slide, black / red trim	
	Z-DRDX-2A-4125-BLBK	DX4125RC/CH drawer #2A, Single deep, 100lbs slide, blue / black trim	
	Z-DRDX-2A-4125-GNBK	DX4125RC/CH drawer #2A, Single deep, 100lbs slide, green / black trim	
	Z-DRDX-2A-4125-MBBK	DX4125RC/CH drawer #2A, Single deep, 100lbs slide, matte black / black trim	
	Z-DRDX-2A-4125-ORBK	DX4125RC/CH drawer #2A, Single deep, 100lbs slide, orange / black trim	
9	Triple Deep Drawers		1
	Z-DRDX-3A-4125-BKBL	DX4125RC/CH drawer #3A, Triple deep, 100lbs slide, black / blue trim	

ASSEMBLY



Caster Installation

NOTE: Lock the lid / sliding top and drawers BEFORE proceeding!

Tool Cart is heavy. Installation requires assistance of another adult to complete this step.

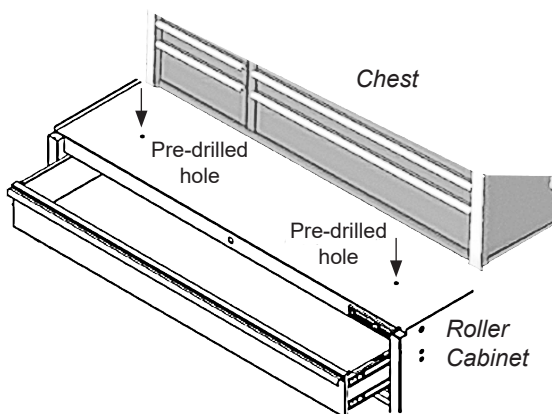
With assistance, carefully lay the cabinet on its back onto a soft surface such as a mat to protect the cabinet finish.

Position each swivel casters on the bottom of the cabinet.

Use M10 Bolts to install each caster. Insert M10 Bolts into the bottom of the caster and then insert the end of the bolts into the holes in the bottom of the Cabinet. Tighten all 4 Bolts securely. **LOCK CASTER!**

Repeat instructions above for installing all casters. **LOCK ALL CASTERS BEFORE** lifting cart to upright position!

ASSEMBLY

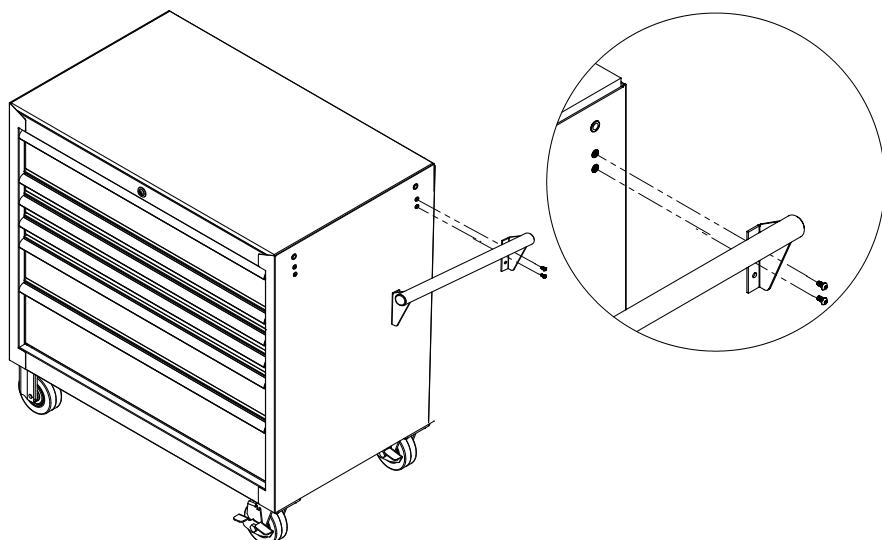


Securing Top Chest and Roller Cabinet

Place the chest on the cabinet. Open the top drawer and locate the two holes under the top surface of the roller cabinet.

Insert M6 x 12mm hex bolts through the hole of the roller cabinet and into the hole on the bottom side of the top chest. Tighten securely.

ASSEMBLY

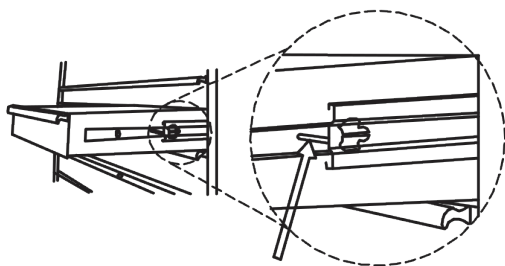


Handle Installation

NOTE: Assemble the handle first to make it easier to move the tool cabinet.

Position the handle over the holes in the cabinet and attach with the provided (4) M6 socket head screws. Tighten securely.

OPERATING PROCEDURE

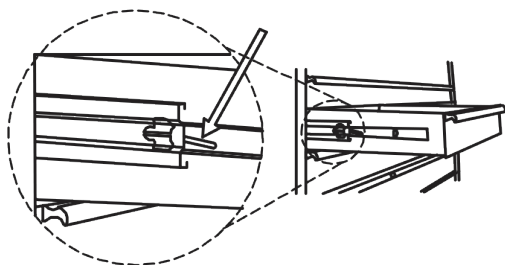


Drawer Removal

Pull drawer out so that it is almost fully extended.

Push up on the black lever on one drawer slide and at the same time push down on the lever on the other side.

With the levers in these positions, pull the drawer out until it releases from the drawer slides.



Drawer Replacement

Extend the drawer slides.

Carefully align the brackets on the sides of the drawers with the slots of the cabinet slides. Insert the brackets on the side of each drawer into the slots of the cabinet slides.

Once properly inserted, completely close the drawer to set the slides into their properly functioning positions.

MAINTENANCE

Lubricate the casters once a year with high quality ball bearing grease.

Lubricate the slides twice a year with high quality, petroleum-based lubricant. This may be required more often if operating the tool box in colder climates.

Use mild detergent and water to clean drawer fronts, drawer trim and other surfaces.

Grease and oil can be removed with standard, non-abrasive, non-flammable cleaning products.

Auto wax will help preserve the unit's high gloss finish. Follow directions as provided.

SAFETY



WARNING

Do not attempt to lift the cabinet by its side handle using chains, ropes or lifting device. Side handle may fail resulting in personal injury or damage to the product!

Use a forklift or similar lifting device with forks placed under the bottom of the tool box to move if tool box cannot be moved by two people.

Close the drawers and lock the tool box before moving this product! If drawers are not locked they could open and make the product unstable and tip which may cause personal injury or damage to the product.

Do NOT stand on this product or lean on the drawer or work top.

Wear safety glasses when removing or repositioning the slides. The tool box could slip resulting in personal injury.

Do NOT mount this product on a truck bed or other moving object. This may cause personal injury or product damage. Mounting this product on any surface will void the warranty.

Do NOT tow with power equipment. The product could tip which may cause personal injury or product damage.

Do NOT alter this product in any manner or attach electrical equipment. This may cause personal injury or product damage and will void the warranty.

If using the combination top chest and roller cabinet, the top chest MUST be secured to the roller cabinet by following the directions provided. Not securing the top chest to the roller cabinet may cause the product to become unstable which may cause personal injury or damage to the product.



CAUTION - IMPORTANT PRODUCT INFORMATION

DRAWERS MUST BE CLOSED AND TOOL BOX LOCKED USING KEYS BEFORE MOVING!

The maximum weight for each drawer should not exceed 100 lbs. (45 kg) for single slides and 200 lbs. (90 kg) for drawers with double slides.

Use caution when closing the chest lid. Remove hands from the area before closing to prevent personal injury.

Do NOT pull this product. Push the product to prevent personal injury.

ENGAGE THE BRAKES when not moving this product. Locked casters prevent the product from rolling which may result in personal injury or damage to the product.

This product may become unstable and tip if more than one drawer is open at a time. To prevent personal injury or damage to product, OPEN ONLY ONE DRAWER AT A TIME.

Lock product and properly secure before moving with a forklift or other device.

Keep the product on a level surface. The product could become unstable and tip if stored or moved on an uneven surface which may result in personal injury or product damage.

Remove the work surface from the roller cabinet before installing top chest.