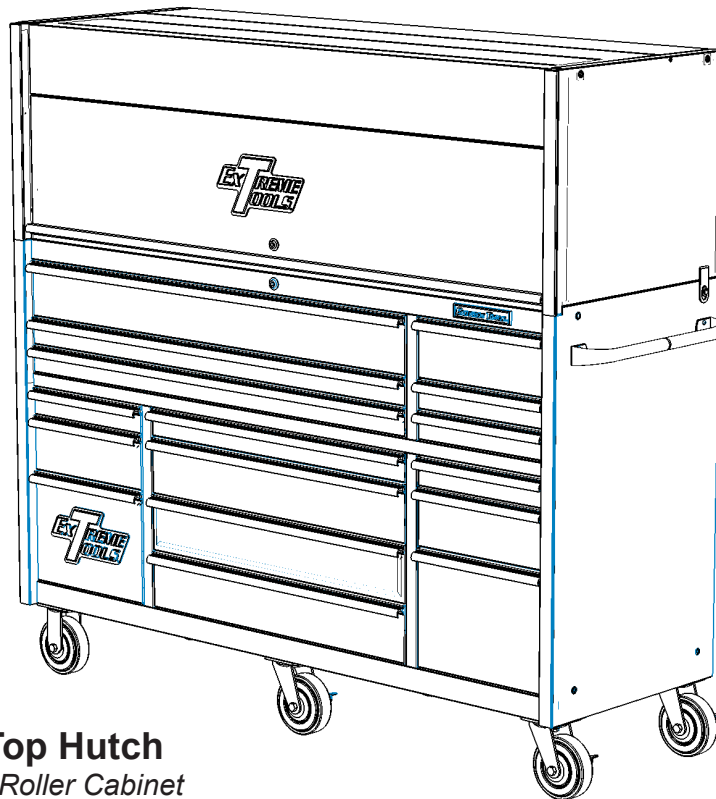




Owner's Manual

Professional Powder-Coated Steel Hutches



72 inch Steel Top Hutch
shown on RX Series Roller Cabinet

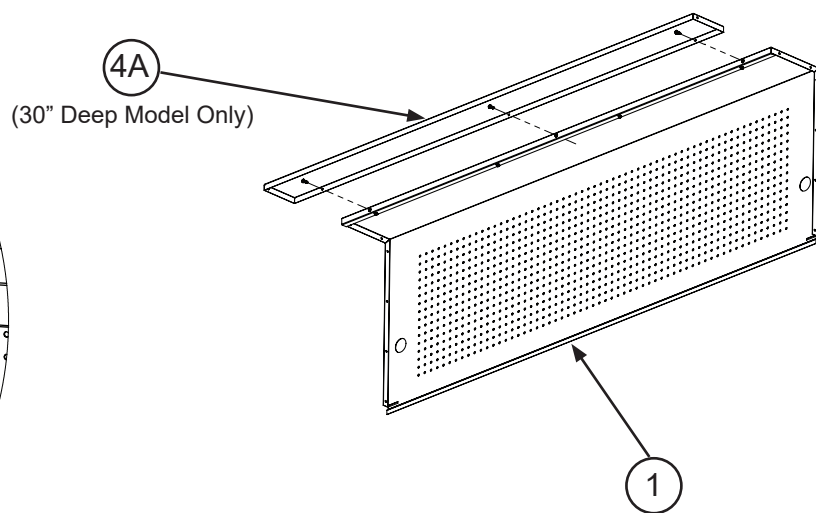
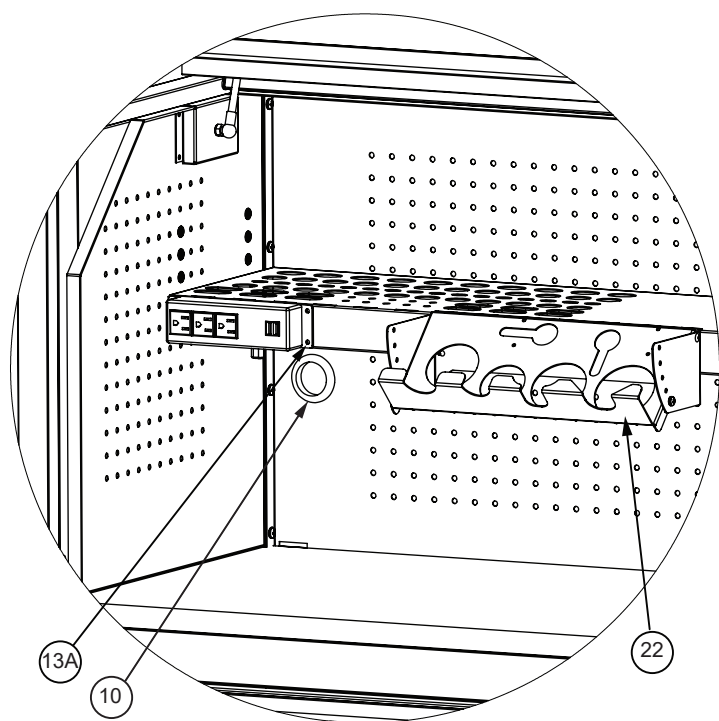
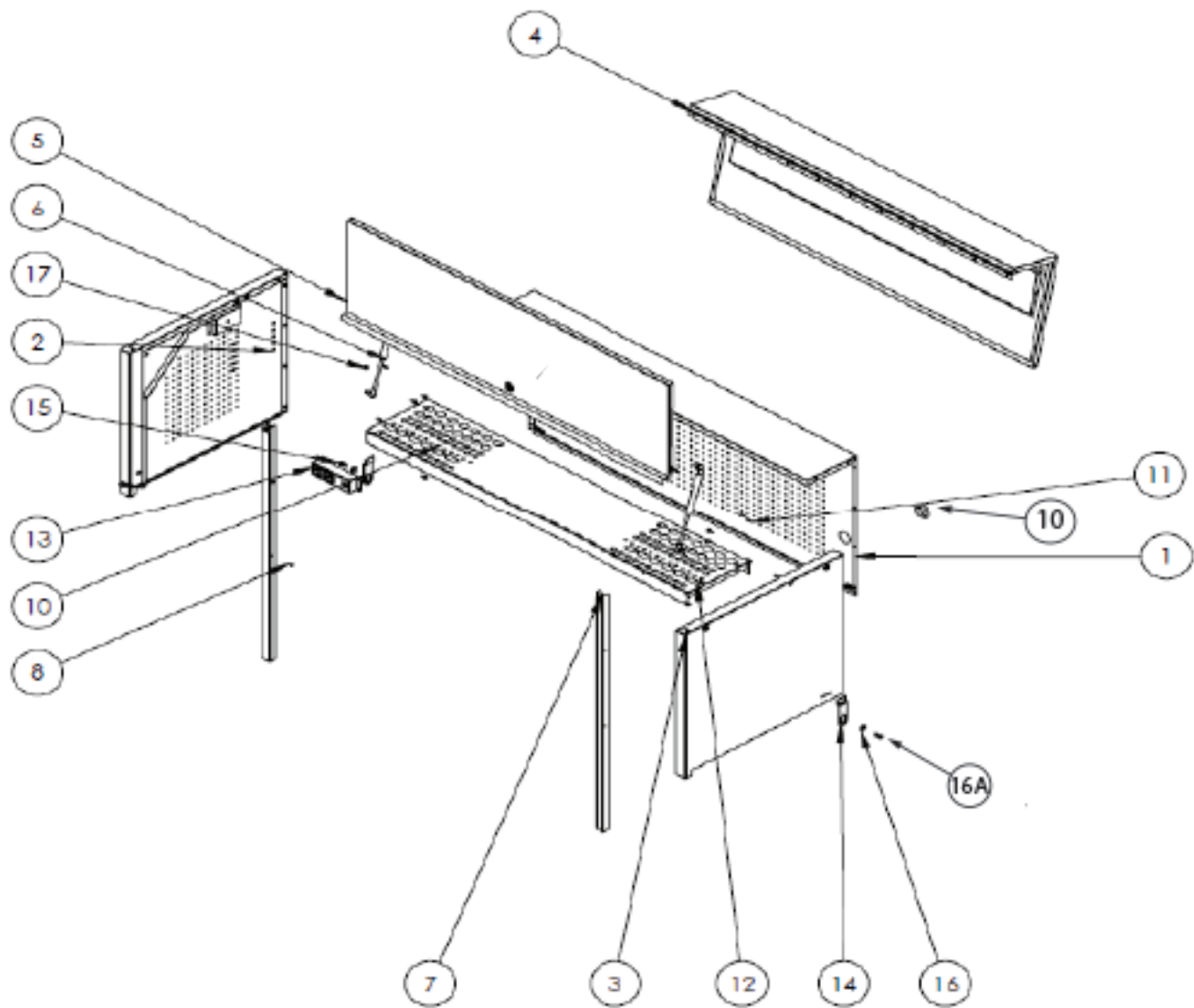
Models:

RX722501HC 72"W x 25"D

RX723001HC 72"W x 30"D

RX552501HC 55"W x 25"D

Extreme Tools, Inc.
740 Frontenac Road
Naperville, Illinois 60563
Sales@extremetools.net
630.369.9303
www.ExtremeTools.com



RX722501HC Parts List

ITEM #	PART NUMBER	DESCRIPTION	QTY.
1	Z-7225HC-01 BK	7225 Hutch Top-Back panel, BK	1
1	Z-7225HC-01 BL	7225 Hutch Top-Back panel, BL	1
1	Z-7225HC-01 GN	7225 Hutch Top-Back panel, GN	1
1	Z-7225HC-01 MB	7225 Hutch Top-Back panel, MB	1
1	Z-7225HC-01 OR	7225 Hutch Top-Back panel, OR	1
*	ZRB-10 OD	Rubber bumper, 10 mm OD	2
2	Z-7225HC-02 KC	RX 25" Side panel, Left, Black w/ Chrome trim	1
2	Z-7225HC-02 UC	RX 25" Side panel, Left, Blue w/ Chrome trim	1
2	Z-7225HC-02 GK	RX 25" Side panel, Left, Green w/ Black trim	1
2	Z-7225HC-02 MK	RX 25" Side panel, Left, Matte Black w/ Black trim	1
2	Z-7225HC-02 OK	RX 25" Side panel, Left, Orange w/ Black trim	1
3	Z-7225HC-05 KC	RX 25" Side panel, Right, Black w/ Chrome trim	1
3	Z-7225HC-05 UC	RX 25" Side panel, Right, Blue w/ Chrome trim	1
3	Z-7225HC-05 GK	RX 25" Side panel, Right, Green w/ Black trim	1
3	Z-7225HC-05 MK	RX 25" Side panel, Right, Matte Black w/ Black trim	1
3	Z-7225HC-05 OK	RX 25" Side panel, Right, Orange w/ Black trim	1
4	Z-7225HC-10 BK	7225 Hutch Top-Upper Front panel, Black	1
4	Z-7225HC-10 BL	7225 Hutch Top-Upper Front panel, Blue	1
4	Z-7225HC-10 GN	RX7225 Hutch Top-Upper Front panel, Green	1
4	Z-7225HC-10 MB	7225 Hutch Top-Upper Front panel, Matte Black w/ black handle	1
4	Z-7225HC-10 OR	7225 Hutch Top-Upper Front panel, Orange	1
5	Z-RX7225HC-13 BKCR	RX7225 Hutch Lower-Front Lid Assy, Black w/ Chrome handle	1
5	Z-RX7225HC-13 BLCR	RX7225 Hutch Lower-Front Lid Assy, Blue w/ Chrome handle	1
5	Z-RX7225HC-13 GNBK	RX7225 Hutch Lower-Front Lid Assy, Green w/ Black handle	1
5	Z-RX7225HC-13 MBBK	RX7225 Hutch Lower-Front Lid Assy, Matte Black w/ Black handle	1
5	Z-RX7225HC-13 ORBK	RX7225 Hutch Lower-Front Lid Assy, Orange w/ Black handle	1
6	ZST300400M6	Strut door support for a RX722501, RX723001HC & DX722101HC hutch, M6 stud ball joint	2
6	ZST300400M6Q	Strut door support for a RX722501, RX723001HC & DX722101HC hutch,	2
7	Z-7225HC-20	SPLICER POST ASSY, internal part	2
8	ZM4SCCS-10	M4 Screw, Counter sink, 10 mm long, for splicer mounting to RC	2
10	ZRG-38	RUBBER GROMMET - 38 MM ID	2
11	ZM6SCPH-12	M6 X 12MM SCREW, Pan head	20
12	Z-7225HC-19 BK	RX 72" Hutch adjustable shelf, For 25" deep, Black	1
12	Z-7225HC-19 BL	RX 72" Hutch adjustable shelf, For 25" deep, Blue	1
12	Z-7225HC-19 GN	RX 72" Hutch adjustable shelf, For 25" deep, Green	1
12	Z-7225HC-19 MB	RX 72" Hutch adjustable shelf, For 25" deep, Matte Black	1
12	Z-7225HC-19 OR	RX 72" Hutch adjustable shelf, For 25" deep, Orange	1
13	Z-PS333032	POWER STRIP, 2.1A USBX2, 120VX3	1
13A	ZM4SCPH-12	PAN HEAD M4 SCREWS, 12 MM LONG for power strip	4
14	Z-7225HC-22 BK	Hutch-RC Connecting Bracket for sides, BK	2
14	Z-7225HC-22 BL	Hutch-RC Connecting Bracket for sides, BL	2
14	Z-7225HC-22 GN	Hutch-RC Connecting Bracket for sides, GN	2
14	Z-7225HC-22 MB	Hutch-RC Connecting Bracket for sides, MB	2
14	Z-7225HC-22 OR	Hutch-RC Connecting Bracket for sides, OR	2

RX722501HC Parts List

ITEM #	PART NUMBER	DESCRIPTION	QTY.
15	ZM6SCSH-35	M6 x 35 mm Socket Head Screw, for RX/DX HC door hinge	2
16	ZM8WAFT-BK	M8 flat washer, Black	2
16	ZM8WAFT-BL	M8 flat washer, Blue	2
16	ZM8WAFT-GN	M8 flat washer, Green	2
16	ZM8WAFT-MK	M8 flat washer, Matte Black	2
16	ZM8WAFT-OR	M8 flat washer, Orange	2
16A	ZM8SCHX-16 BK	M8X16 Hex Bolts, Black	2
16A	ZM8SCHX-16 BL	M8X16 Hex Bolts, Blue	2
16A	ZM8SCHX-16 GN	M8X16 Hex Bolts, Green	2
16A	ZM8SCHX-16 MB	M8X16 Hex Bolts, Matte Black	2
16A	ZM8SCHX-16 OR	M8X16 Hex Bolts, Orange	2
17	Z-ECM13	Hole plug for RX/DX hutch pivot hole	2
18	Z-LK EX01-04	SEE KEY CODE ON LOCK (EX01-04)	1
19	ZTRRX564-CR	RX72, RX55 & RX41 chest or hutch vertical side trim chrome.	2
19	ZTRRX564-BK	RX72, RX55 & RX41 chest or hutch vertical side trim, Black finish.	2
20	ZDPRX1740-BK	72" RX Chest or Hutch lid handle, Black	1
20	ZDPRX1740-CR	72" RX Chest or Hutch lid handle, Chrome	1
22	ACPTRBK	Adjustable Power Tool Rack, Black	1
22	ACPTRBL	Adjustable Power Tool Rack, Blue	1
22	ACPTRGN	Adjustable Power Tool Rack, Green	1
22	ACPTRMB	Adjustable Power Tool Rack, Matte Black	1
22	ACPTROR	Adjustable Power Tool Rack, Orange	1
*	Z-SP-STRUT	Spring Pin to Secure Gas Strut	4
*	ZM4SCPH-6	PAN HEAD M4 SCREWS, 6 MM LONG for lid handle	8
*	ZM4WAFT-ST BK	M4 flat washer, steel, Black, for handle & power strip (8 already installed on door panel)	12
*	ZM4NTLK ZK	M4 Nylon lock nut, Zn plating	4
		*NOT SHOWN ON DRAWING	

RX723001HC Parts List

ITEM #	PART NUMBER	DESCRIPTION	QTY.
1	Z-7225HC-01 BK	7225 Hutch Top-Back panel, BK	1
1	Z-7225HC-01 BL	7225 Hutch Top-Back panel, BL	1
1	Z-7225HC-01 GN	7225 Hutch Top-Back panel, GN	1
1	Z-7225HC-01 MB	7225 Hutch Top-Back panel, MB	1
1	Z-7225HC-01 OR	7225 Hutch Top-Back panel, OR	1
*	ZRB-10 OD	Rubber bumper installed on lid panel, 10 mm OD	2
2	Z-7230HC-02 KC	RX 30" Side panel, Left, Black w/ Chrome trim	1
2	Z-7230HC-02 UC	RX 30" Side panel, Left, Blue w/ Chrome trim	1
2	Z-7230HC-02 GK	RX 30" Side panel, Left, Green w/ Black trim	1
2	Z-7230HC-02 MK	RX 30" Side panel, Left, Matte Black w/ Black trim	1
2	Z-7230HC-02 OK	RX 30" Side panel, Left, Orange w/ Black trim	1
3	Z-7230HC-05 KC	RX 30" Side panel, Right, Black w/ Chrome trim	1
3	Z-7230HC-05 UC	RX 30" Side panel, Right, Blue w/ Chrome trim	1
3	Z-7230HC-05 GK	RX 30" Side panel, Right, Green w/ Black trim	1
3	Z-7230HC-05 MK	RX 30" Side panel, Right, Matte Black w/ Black trim	1
3	Z-7230HC-05 OK	RX 30" Side panel, Right, Orange w/ Black trim	1
4	Z-7225HC-10 BK	7225 Hutch Top-Upper Front panel, Black	1
4	Z-7225HC-10 BL	7225 Hutch Top-Upper Front panel, Blue	1
4	Z-7225HC-10 GN	RX7225 Hutch Top-Upper Front panel, Green	1
4	Z-7225HC-10 MB	7225 Hutch Top-Upper Front panel, Matte Black w/ black handle	1
4	Z-7225HC-10 OR	7225 Hutch Top-Upper Front panel, Orange	1
4A	Z-7230HC-17 BK	RX 72" Hutch spacer panel, For 30" deep, Black	1
4A	Z-7230HC-17 BL	RX 72" Hutch spacer panel, For 30" deep, Blue	1
4A	Z-7230HC-17 GN	RX 72" Hutch spacer panel, For 30" deep, Green	1
4A	Z-7230HC-17 MB	RX 72" Hutch spacer panel, For 30" deep, Matte Black	1
4A	Z-7230HC-17 OR	RX 72" Hutch spacer panel, For 30" deep, Orange	1
5	Z-RX7225HC-13 BKCR	RX7225 Hutch Lower-Front Lid Assy, Black w/ Chrome handle	1
5	Z-RX7225HC-13 BLCR	RX7225 Hutch Lower-Front Lid Assy, Blue w/ Chrome handle	1
5	Z-RX7225HC-13 GNBK	RX7225 Hutch Lower-Front Lid Assy, Green w/ Black handle	1
5	Z-RX7225HC-13 MBBK	RX7225 Hutch Lower-Front Lid Assy, Matte Black w/ Black handle	1
5	Z-RX7225HC-13 ORBK	RX7225 Hutch Lower-Front Lid Assy, Orange w/ Black handle	1
6	ZST300400M6	Strut door support for a RX722501, RX723001HC & DX722101HC hutch, M6 stud ball joint	2
6	ZST300400M6Q	Strut door support for a RX722501, RX723001HC & DX722101HC hutch,	2
7	Z-7225HC-20	SPLICER POST ASSY, internal part	2
8	ZM4SCCS-10	M4 Screw, Counter sink, 10 mm long, for splicer mounting to RC	2
10	ZRG-38	RUBBER GROMMET - 38 MM ID	2
11	ZM6SCPH-12	M6 X 12MM SCREW, Pan head	30
12	Z-7230HC-19 BK	RX 72" Hutch adjustable shelf, For 30" deep, Black	1
12	Z-7230HC-19 BL	RX 72" Hutch adjustable shelf, For 30" deep, Blue	1
12	Z-7230HC-19 GN	RX 72" Hutch adjustable shelf, For 30" deep, Green	1
12	Z-7230HC-19 MB	RX 72" Hutch adjustable shelf, For 30" deep, Matte Black	1
12	Z-7230HC-19 OR	RX 72" Hutch adjustable shelf, For 30" deep, Orange	1

RX723001HC Parts List

ITEM #	PART NUMBER	DESCRIPTION	QTY.
13	Z-PS333032	POWER STRIP, 2.1A USBX2, 120VX3	1
13A	ZM4SCPH-12	PAN HEAD M4 SCREWS, 12 MM LONG for power strip	4
14	Z-7225HC-22 BK	Hutch-RC Connecting Bracket for sides, BK	2
14	Z-7225HC-22 BL	Hutch-RC Connecting Bracket for sides, BL	2
14	Z-7225HC-22 GN	Hutch-RC Connecting Bracket for sides, GN	2
14	Z-7225HC-22 MB	Hutch-RC Connecting Bracket for sides, MB	2
14	Z-7225HC-22 OR	Hutch-RC Connecting Bracket for sides, OR	2
15	ZM6SCSH-35	M6 x 35 mm Socket Head Screw, for RX/DX HC door hinge	2
16	ZM8WAFT-BK	M8 flat washer, Black	2
16	ZM8WAFT-BL	M8 flat washer, Blue	2
16	ZM8WAFT-GN	M8 flat washer, Green	2
16	ZM8WAFT-MK	M8 flat washer, Matte Black	2
16	ZM8WAFT-OR	M8 flat washer, Orange	2
16A	ZM8SCHX-16 BK	M8X16 Hex Bolts, Black	2
16A	ZM8SCHX-16 BL	M8X16 Hex Bolts, Blue	2
16A	ZM8SCHX-16 GN	M8X16 Hex Bolts, Green	2
16A	ZM8SCHX-16 MB	M8X16 Hex Bolts, Matte Black	2
16A	ZM8SCHX-16 OR	M8X16 Hex Bolts, Orange	2
17	Z-ECM13	Hole plug for RX/DX hutch pivot hole	2
18	Z-LK EX01-04	SEE KEY CODE ON LOCK (EX01-04)	1
19	ZTRRX564-CR	RX72, RX55 & RX41 chest or hutch vertical side trim chrome.	2
19	ZTRRX564-BK	RX72, RX55 & RX41 chest or hutch vertical side trim, Black finish.	2
20	ZDPRX1740-BK	72" RX Chest or Hutch lid handle, Black	1
20	ZDPRX1740-CR	72" RX Chest or Hutch lid handle, Chrome	1
22	ACPTRBK	Adjustable Power Tool Rack, Black	1
22	ACPTRBL	Adjustable Power Tool Rack, Blue	1
22	ACPTRGN	Adjustable Power Tool Rack, Green	1
22	ACPTRMB	Adjustable Power Tool Rack, Matte Black	1
22	ACPTROR	Adjustable Power Tool Rack, Orange	1
*	SP-STRUT	Spring Pin to Secure Gas Strut	4
*	ZM4SCPH-6	PAN HEAD M4 SCREWS, 6 MM LONG for lid handle	8
*	ZM4WAFT-ST BK	M4 flat washer, steel, Black, for handle & power strip (8 already installed on door panel)	12
*	ZM4NTLK ZK	M4 Nylon lock nut, Zn plating	4
		*NOT SHOWN ON DRAWING	

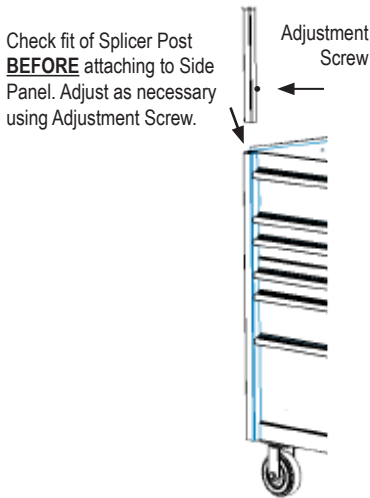
RX552501HC Parts List

ITEM #	PART NUMBER	DESCRIPTION	QTY
1	Z-5525HC-01 BK	7225 Hutch Top-Back panel, BK	1
1	Z-5525HC-01 BL	7225 Hutch Top-Back panel, BL	1
1	Z-5525HC-01 GN	7225 Hutch Top-Back panel, GN	1
1	Z-5525HC-01 MB	7225 Hutch Top-Back panel, MB	1
1	Z-5525HC-01 OR	7225 Hutch Top-Back panel, OR	1
2	Z-7225HC-02 KC	RX 25" Side panel, Left, Black w/ Chrome trim	1
2	Z-7225HC-02 UC	RX 25" Side panel, Left, Blue w/ Chrome trim	1
2	Z-7225HC-02 GK	RX 25" Side panel, Left, Green w/ Black trim	1
2	Z-7225HC-02 MK	RX 25" Side panel, Left, Matte Black w/ Black trim	1
2	Z-7225HC-02 OK	RX 25" Side panel, Left, Orange w/ Black trim	1
3	Z-7225HC-05 KC	RX 25" Side panel, Right, Black w/ Chrome trim	1
3	Z-7225HC-05 UC	RX 25" Side panel, Right, Blue w/ Chrome trim	1
3	Z-7225HC-05 GK	RX 25" Side panel, Right, Green w/ Black trim	1
3	Z-7225HC-05 MK	RX 25" Side panel, Right, Matte Black w/ Black trim	1
3	Z-7225HC-05 OK	RX 25" Side panel, Right, Orange w/ Black trim	1
4	Z-5525HC-10 BK	7225 Hutch Top-Front panel, Black	1
4	Z-5525HC-10 BL	7225 Hutch Top-Front panel, Blue	1
4	Z-5525HC-10 GN	RX7225 Hutch Top-Front panel, Green	1
4	Z-5525HC-10 MB	7225 Hutch Top-Front panel, Matte Black w/ black handle	1
4	Z-5525HC-10 OR	7225 Hutch Top-Front panel, Orange	1
5	Z-RX5525HC-13 BKCR	RX7225 Hutch Lower-Front Lid Assy, Black w/ Chrome handle	1
5	Z-RX5525HC-13 BLCR	RX7225 Hutch Lower-Front Lid Assy, Blue w/ Chrome handle	1
5	Z-RX5525HC-13 GNBK	RX7225 Hutch Lower-Front Lid Assy, Green w/ Black handle	1
5	Z-RX5525HC-13 MBBK	RX7225 Hutch Lower-Front Lid Assy, Matte Black w/ Black handle	1
5	Z-RX5525HC-13 ORBK	RX7225 Hutch Lower-Front Lid Assy, Orange w/ Black handle	1
6	ZST300350M6	Strut door support for a RX722501, RX723001HC & DX722101HC hutch, M6 stud ball joint	2
6	ZST300350M6Q	Strut door support for a RX722501, RX723001HC & DX722101HC hutch,	2
7	Z-7225HC-20	SPLICER POST ASSY, internal part	2
	ZRB-10 OD	Rubber bumper, 10 mm OD	2
12	Z-5525HC-19 BK	RX 72" Hutch adjustable shelf, For 25" deep, Black	1
12	Z-5525HC-19 BL	RX 72" Hutch adjustable shelf, For 25" deep, Blue	1
12	Z-5525HC-19 GN	RX 72" Hutch adjustable shelf, For 25" deep, Green	1
12	Z-5525HC-19 MB	RX 72" Hutch adjustable shelf, For 25" deep, Matte Black	1
12	Z-5525HC-19 OR	RX 72" Hutch adjustable shelf, For 25" deep, Orange	1
	ZRG-38	RUBBER GROMMET - 38 MM ID	2
11	ZM6SCPH-12	M6 X 12MM SCREW, Pan head	18
13	Z-PS333032	POWER STRIP, 2.1A USBX2, 120VX3	1

RX552501HC Parts List

ITEM #	PART NUMBER	DESCRIPTION	QTY
15	ZM6SCSH-35	M6 x 35 mm Socket Head Screw, for RX/DX HC door hinge	2
16	ZM8WAFT-BK	M8 flat washer, Black	2
16	ZM8WAFT-BL	M8 flat washer, Blue	2
16	ZM8WAFT-GN	M8 flat washer, Green	2
16	ZM8WAFT-MK	M8 flat washer, Matte Black	2
16	ZM8WAFT-OR	M8 flat washer, Orange	2
16A	ZM8SCHX-16 BK	M8X16 Hex Bolts, Black	2
16A	ZM8SCHX-16 BL	M8X16 Hex Bolts, Blue	2
16A	ZM8SCHX-16 GN	M8X16 Hex Bolts, Green	2
16A	ZM8SCHX-16 MB	M8X16 Hex Bolts, Matte Black	2
16A	ZM8SCHX-16 OR	M8X16 Hex Bolts, Orange	2
14	Z-7225HC-22 BK	Hutch-RC Connecting Bracket for sides, BK	2
14	Z-7225HC-22 BL	Hutch-RC Connecting Bracket for sides, BL	2
14	Z-7225HC-22 GN	Hutch-RC Connecting Bracket for sides, GN	2
14	Z-7225HC-22 MB	Hutch-RC Connecting Bracket for sides, MB	2
14	Z-7225HC-22 OR	Hutch-RC Connecting Bracket for sides, OR	2
8	ZM4SCCS-10	M4 Screw, Counter sink, 10 mm long, for splicer mounting to RC	2
17	Z-ECM13	Hole plug for RX/DX hutch pivot hole	2
18	Z-LK EX01-04	SEE KEY CODE ON LOCK (EX01-04)	1
19	ZTRRX564-CR	RX72, RX55 & RX41 chest or hutch vertical side trim chrome.	2
19	ZTRRX564-BK	RX72, RX55 & RX41 chest or hutch vertical side trim, Black finish.	2
20	ZDPRX1305-BK	72" RX Chest or Hutch lid handle, Black	1
20	ZDPRX1305-CR	72" RX Chest or Hutch lid handle, Chrome	1
	ZM4SCPH-6	PAN HEAD M4 SCREWS, 6 MM LONG for handle	8
	ZM4SCPH-12	PAN HEAD M4 SCREWS, 12 MM LONG for power strip	4
	ZM4WAFT-ST BK	M4 flat washer, steel, Black, for handle & power strip (8 already installed on door panel)	12
	ZM4NTLK ZK	M4 Nylon lock nut, Zn plating	4
	ACPTRBK	Adjustable Power Tool Rack, Black	1
	ACPTRBL	Adjustable Power Tool Rack, Blue	1
	ACPTRGN	Adjustable Power Tool Rack, Green	1
	ACPTRMB	Adjustable Power Tool Rack, Matte Black	1
	ACPTROR	Adjustable Power Tool Rack, Orange	1
		*NOT SHOWN ON DRAWING	

Step 0: PRIOR TO ASSEMBLY

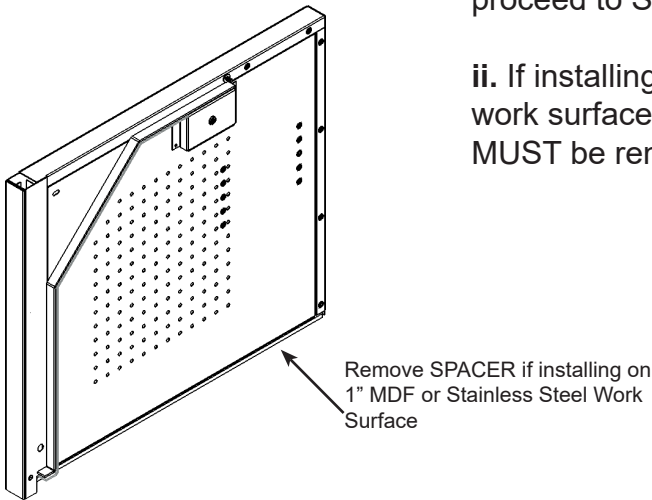


- a. **BEFORE ASSEMBLING SIDE PANEL**, check the tightness of the Splicer Posts by inserting them into the side trim. The fit should be snug while still allowing the post to be inserted or pulled out of the trim. Use the adjustment screw to tighten or loosen the fit of the post as needed.

- b. Roller Cabinet Work Surface & Spacer Instructions:

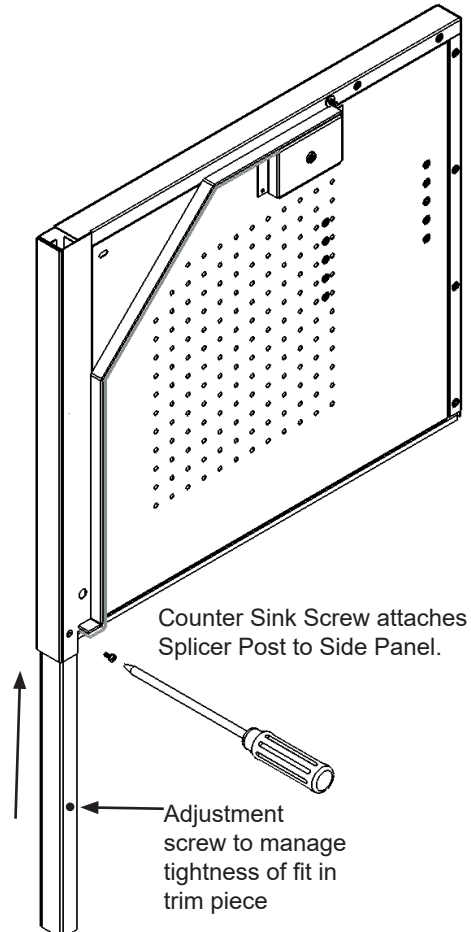
i. If installing on 5/8" (15mm) black MDF work surface, proceed to Step 1.

ii. If installing on 1" (25mm) black MDF or Stainless Steel work surface, then SPACER at bottom of both Side Panels **MUST** be removed **BEFORE** continuing to Step 1.



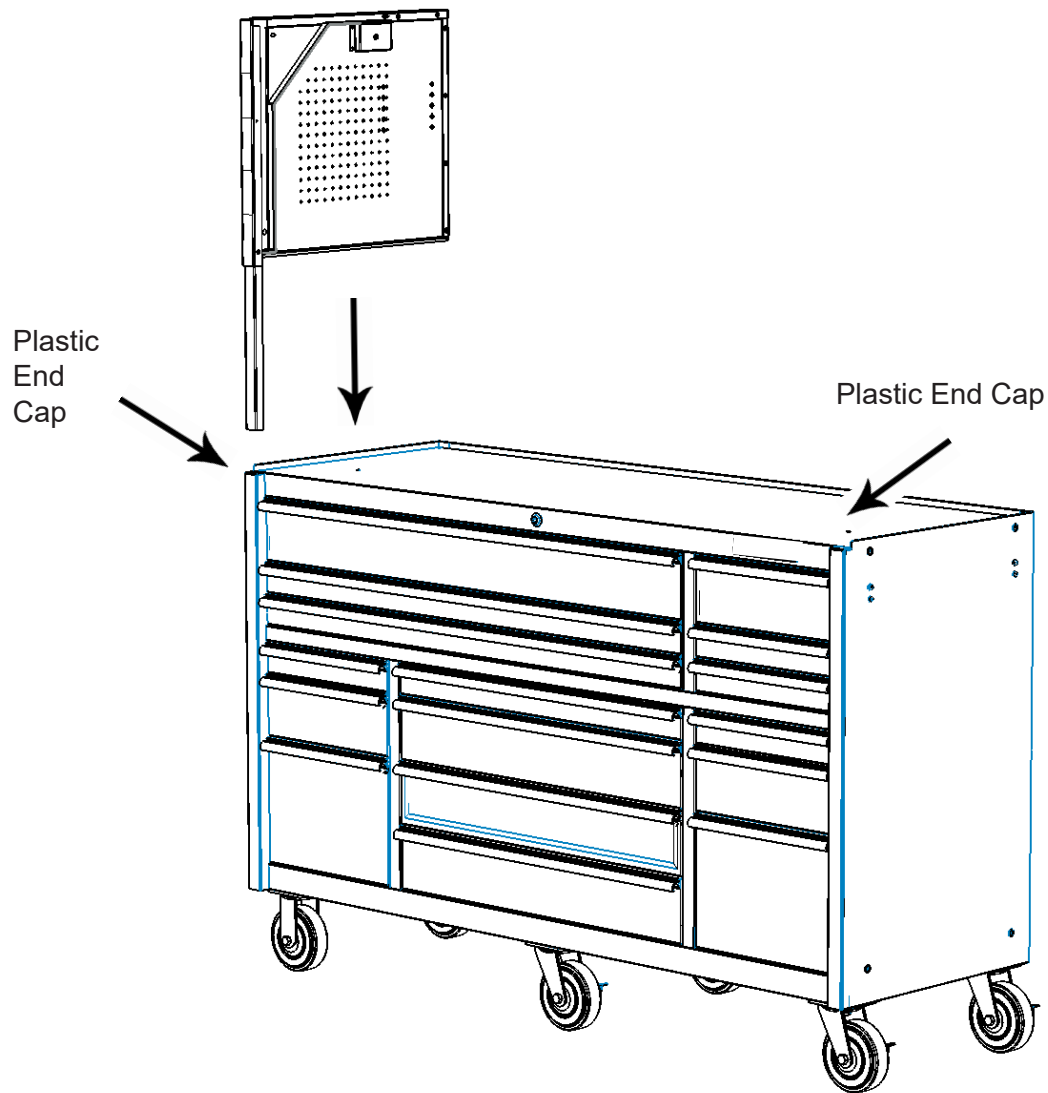
Step 1: Attach Splicer Posts to Side Panels

- a. Slide Splicer Post Assembly (#9) into bottom opening of the left-hand Side Panel Assembly(#2).
- b. Line up hole in Splicer Post with hole in Side Panel.
- c. Insert Counter Sink Screw (#8) and tighten. Do not completely tighten until hutch is fully assembled.
- d. Repeat for other side.



Step 2: Install Side Panels on Roller Cabinet

- a. Remove plastic end caps from the top of the trim located at the front corners of the roller cabinet.
- b. Slide end of splicer channel into opening where plastic end cap was located until side panel rests on top of MDF/Stainless Steel Top.
- c. Repeat process for right-hand side.

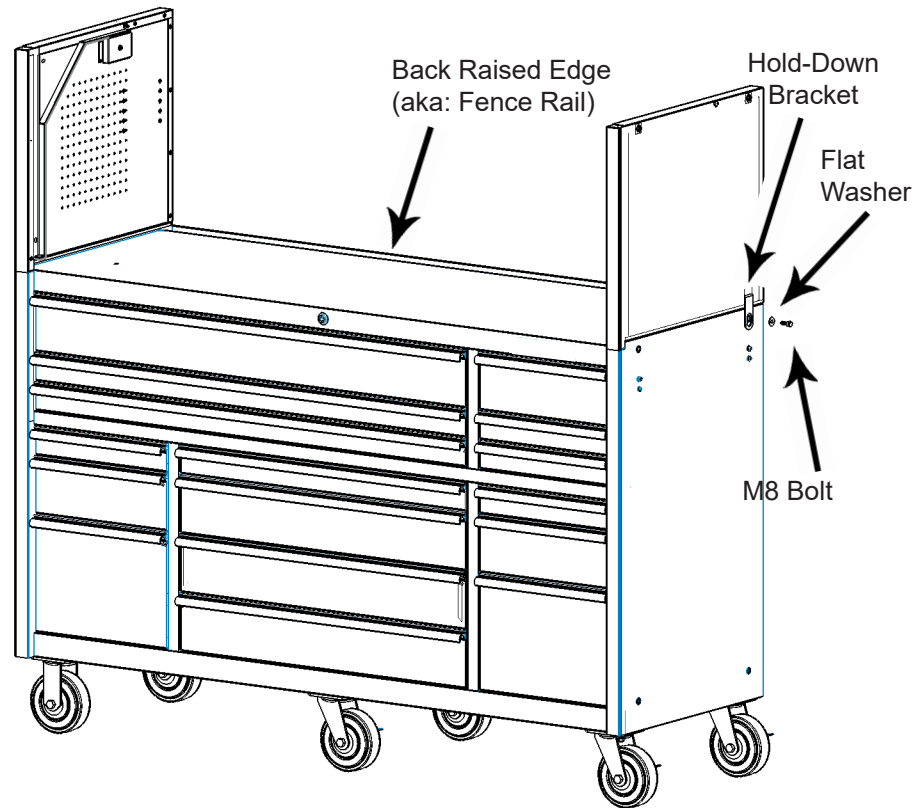


Step 3: Secure Side Panels

- a. Loosely install one Hold-Down Bracket (#14) on each side using one flat washer (#16) and one M8 bolt (#15) for each side.

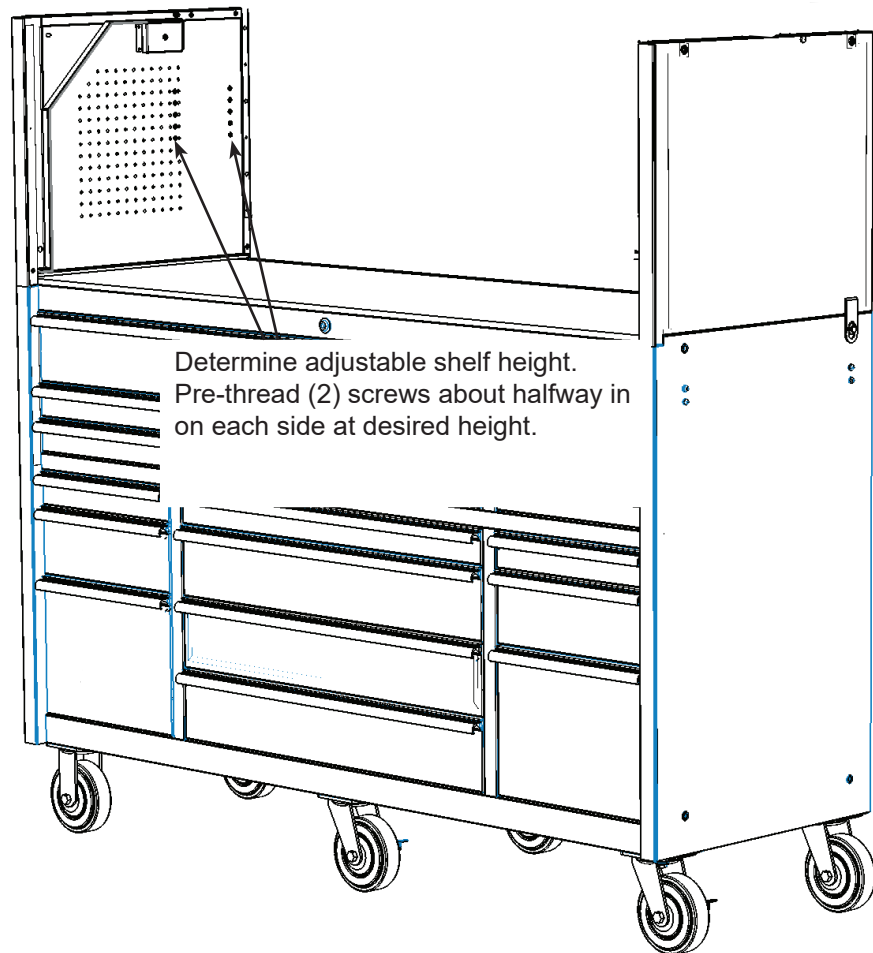
If attaching the side locker or side box, do not use Hold-Down Bracket on that side.

OPTION: To make installing the back panel easier, you may wait until the end to install Hold-Down Bracket.



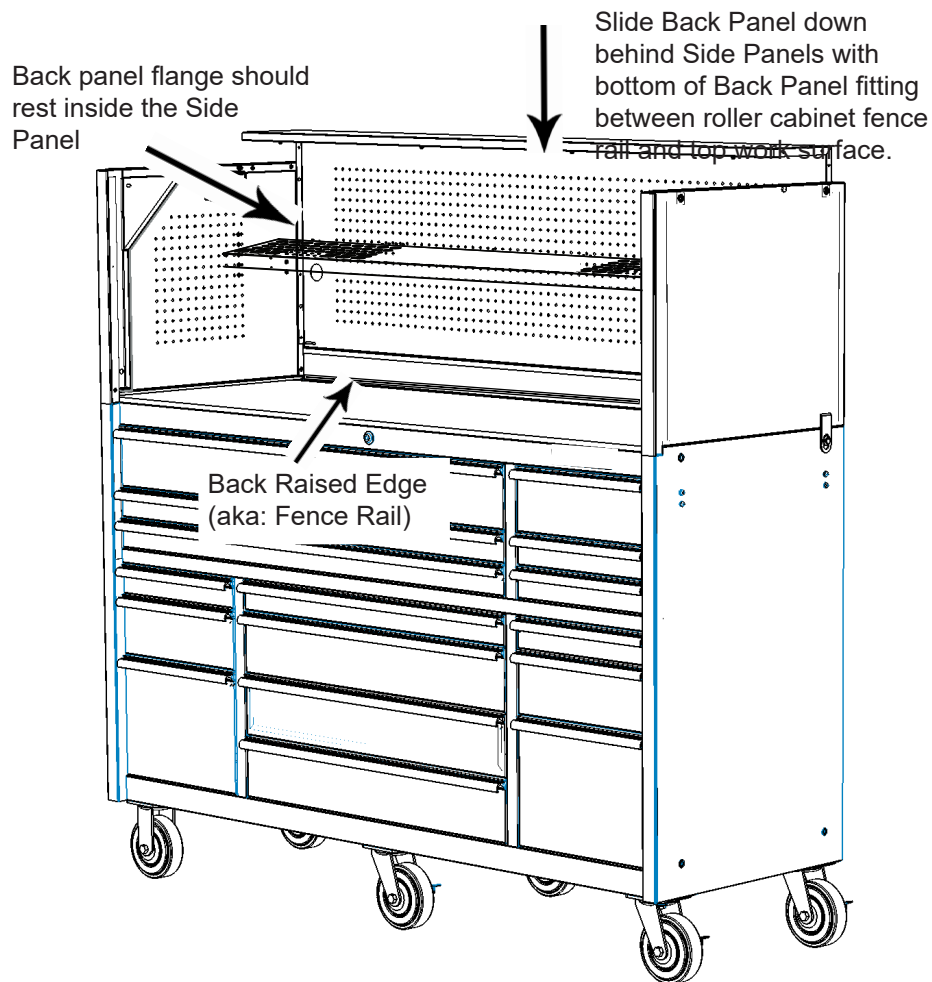
Step 4: Install Adjustable Shelf

- a. Determine the desired height for the Adjustable Shelf. Pre-thread (2) screws (#11) about halfway in on left-hand and right-hand sides.
- b. Locate the (2) open slots on each side of the shelf. Line up the open slots with the (4) threaded screws that were installed in Step 5d. Lay down shelf so that (4) open slots fit on top of the (4) screws.
- c. Loosely tighten (4) screws.



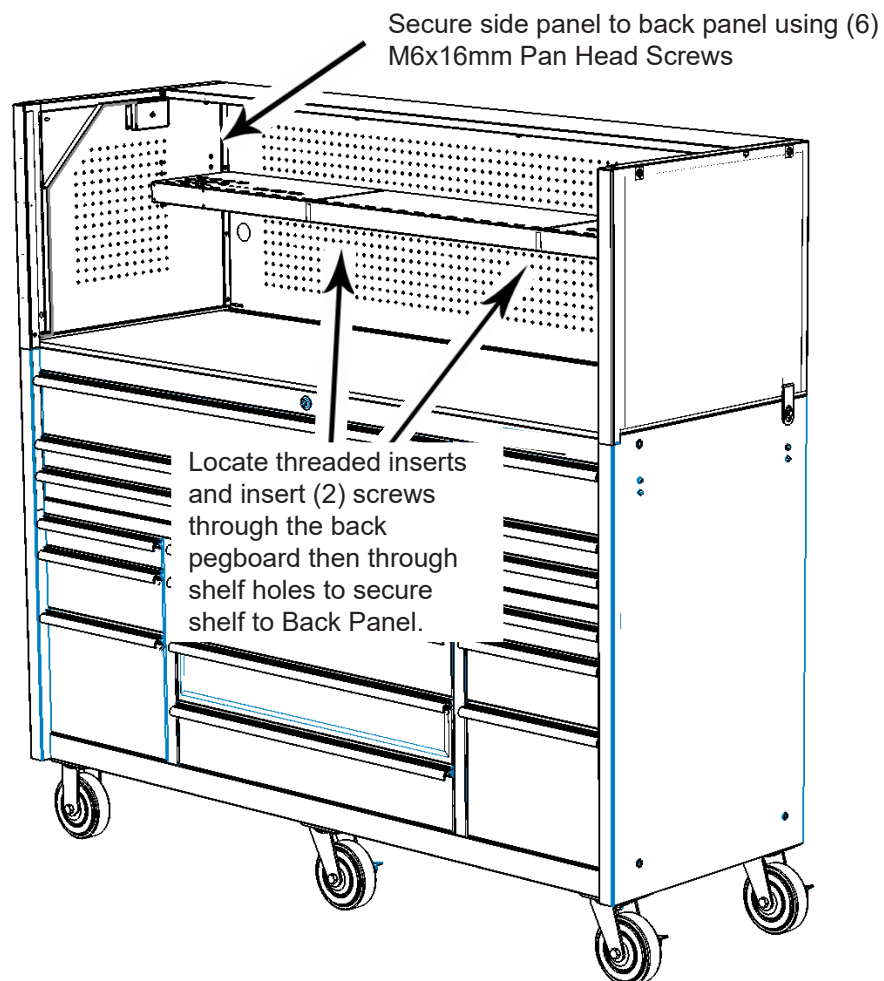
Step 5: Install Back Panel

- a. Pull MDF board/Stainless Steel Top forward approximately 1/8" from Back Raised Edge (aka: Fence Rail.)
- b. Lift Back Panel into place behind the two side panels. (BACK PANEL is HEAVY and requires 2 people to place!) Slide the bottom edge of the Back Panel between the MDF/Stainless Steel Top and rear fence rail of roller cabinet. Flange on left and right sides of back panel should be resting against the inside back edges of both side panels.



Step 6: Secure Back Panel

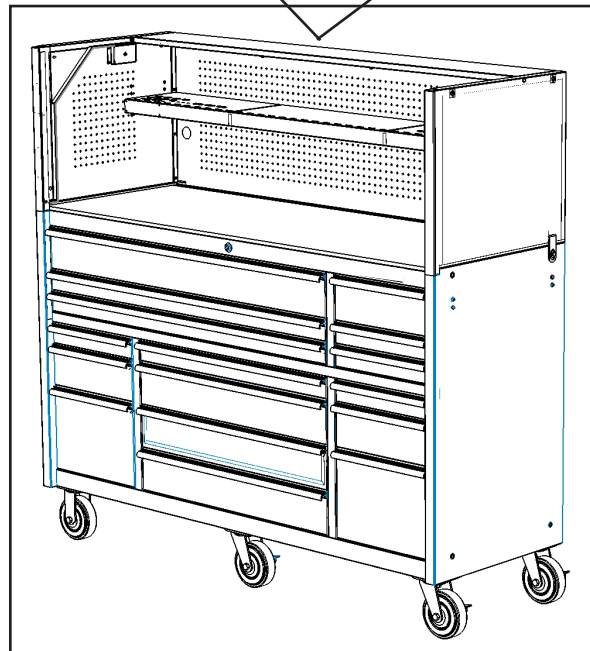
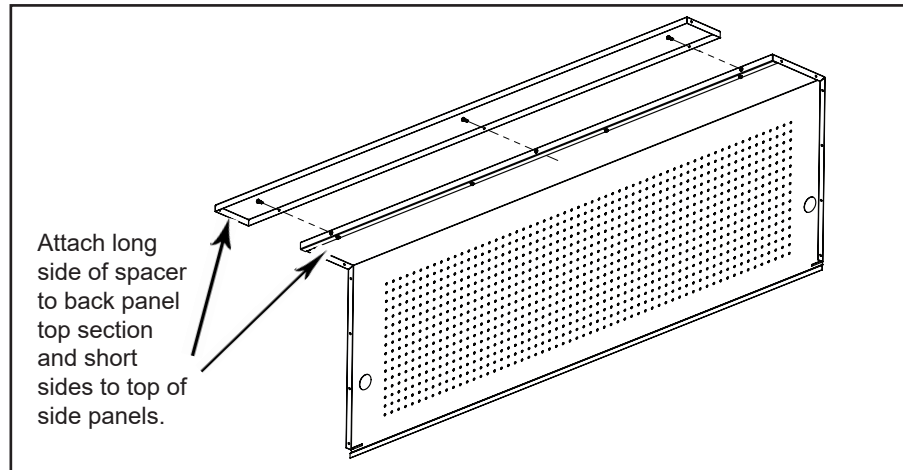
- c. Locate (2) threaded inserts on the back of the shelf. From the back of the Back Panel, insert (2) screws through the back of the pegboard and through the threaded inserts of the shelf and tighten.
- d. Use (6) M6 screws (#11) on each side to fasten the back panel to side panel assemblies.
- e. Repeat on for right-hand side panel.



Step 7: Attach Spacer Panel (for 30" Deep Model ONLY)

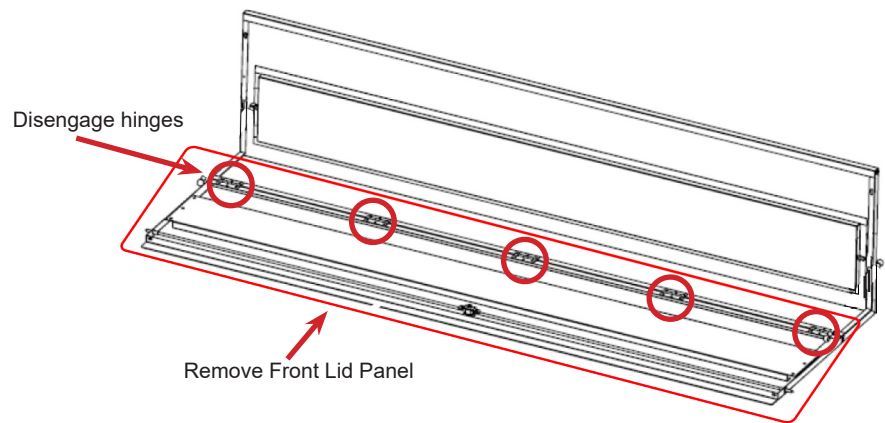
- a. After the back panel has been installed, attach the spacer panel to the top section of the back panel. Use (6) M6x12mm pan head screws to secure spacer panel to top section of back panel.

Use (4) additional screws to attach the spacer to the top of both side panels.

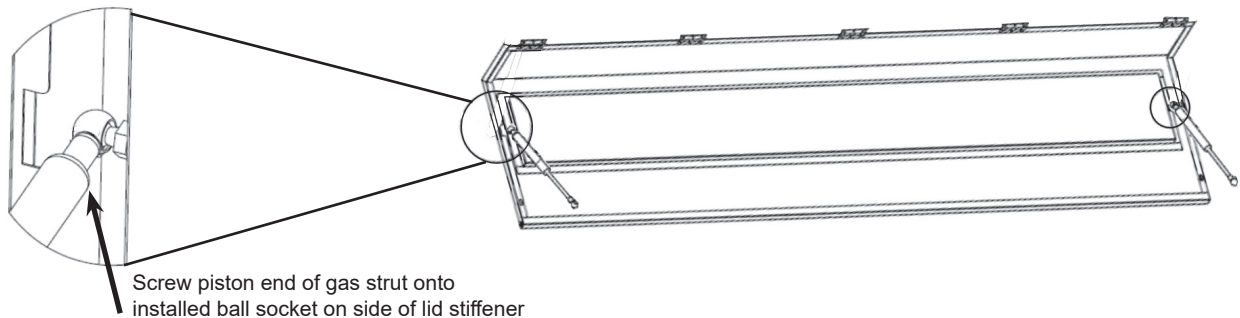


Step 8: Attach Gas Struts to Lid

- a. Lay the lid down on packaging material so that the front of the lid is face down. Use a soft surface or packaging material under the lid so that it does not get scratched or damaged.
- b. Locate the middle hinge of the front/top lid assembly.
- c. Using a Phillips screw driver, remove 3 screw holding hinge in place.
- d. Disengage the other hinges that hold the front lid panel to the hood assembly by sliding the front lid panel to the side. Remove front lid panel and lay down with the inner stiffener panel facing up onto a soft surface to prevent scratching.



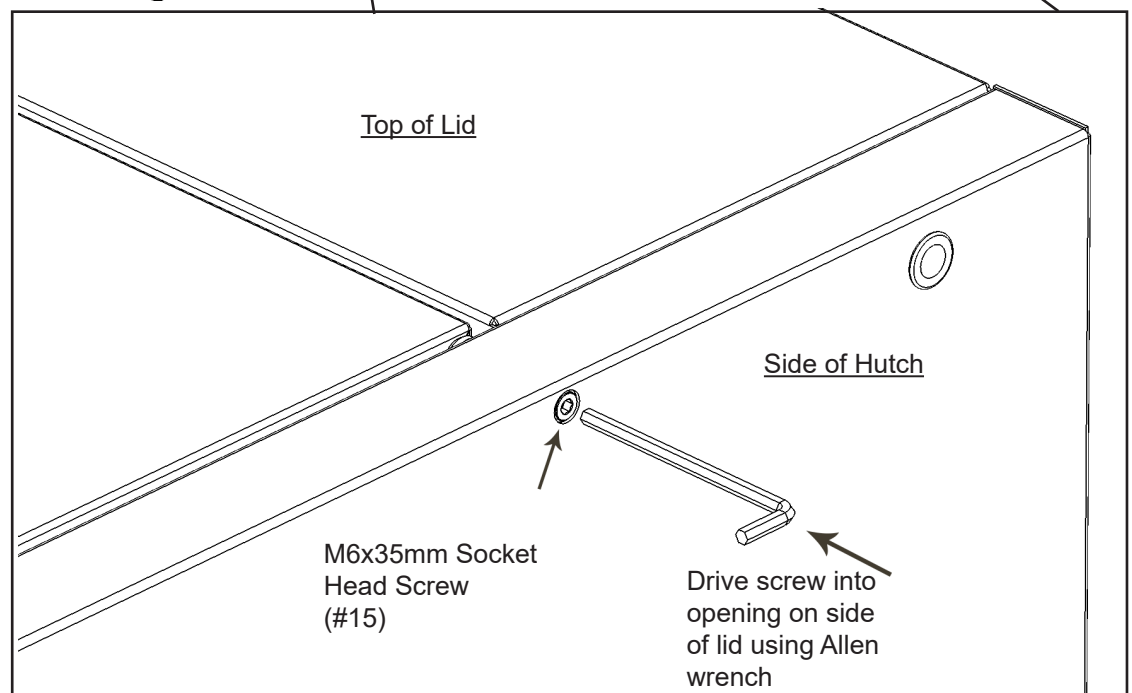
- e. Install the piston side of the gas strut into ball joint which is located at the end of the stiffener of the top lid panel. Repeat procedure for the other side.



- f. Install M6x35mm socket head screw (ZM6SCSH-35) onto both side panels. Make sure the screw head is flush with the inner side panel.

Step 10: Secure Lid to Body of Hutch - may require assistance of another adult

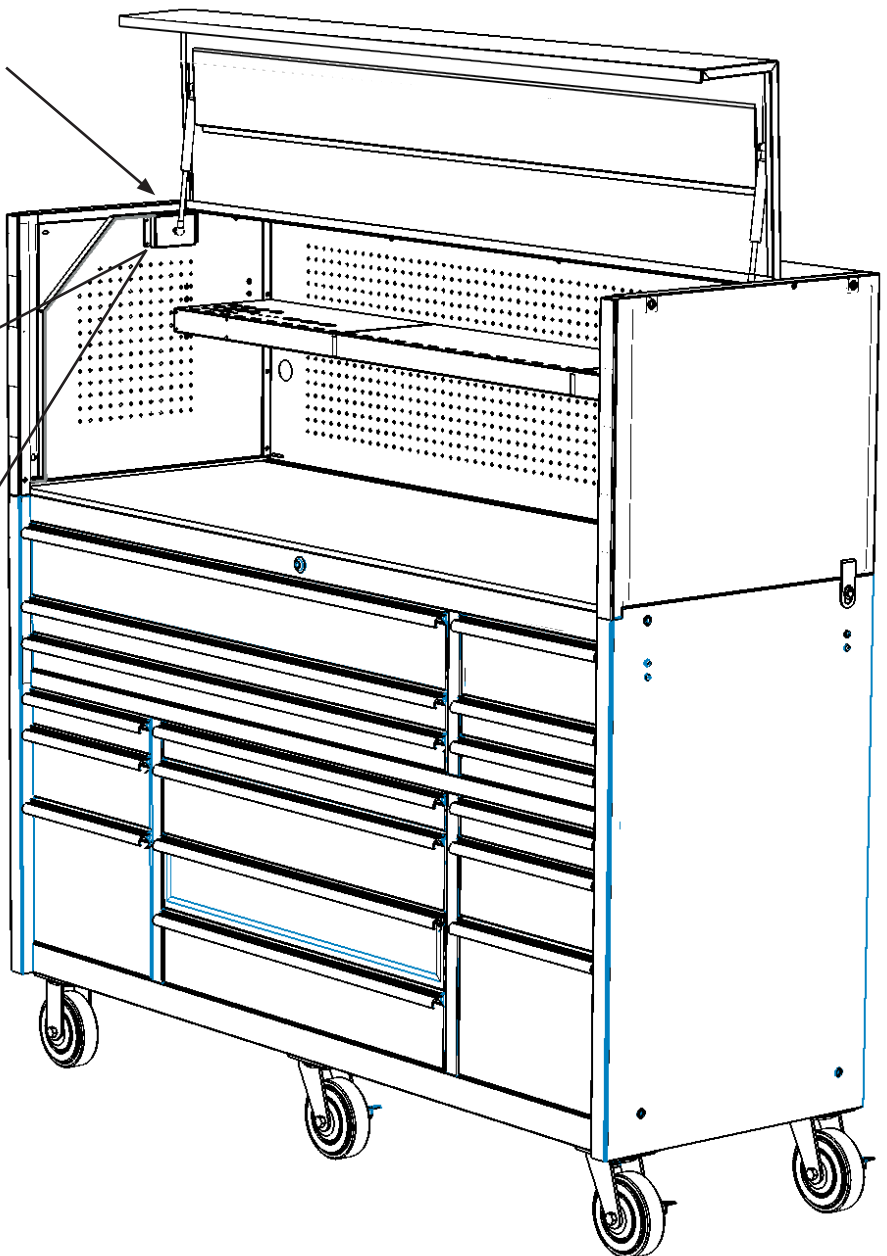
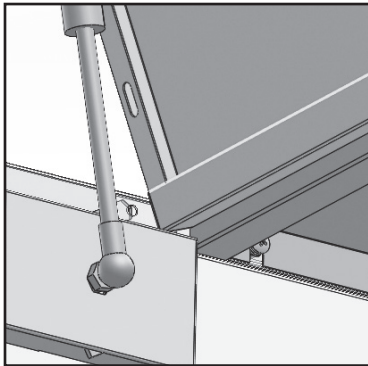
- a. Position the top front panel so that it rests on top of the side and back panels and holes on lid and side panels are aligned as shown below.
- b. Use the Allen wrench (supplied with the parts) to drive the pre-threaded M6x35mm Sock Head Screw (#15) into the round opening on the side of the lid. Repeat on the other side.
- c. Insert one plastic hole plug (#17) in each of the socket head screw openings.



Step 11: Secure Gas Strut to Side of Hutch

- a. Lift top/front panel so that the unattached ball joint on the gas strut is lined up with the rivet nut hole on the side panel.
- b. Hand-tighten the male stud into the rivet nut opening. Strut must be fully engaged with the ball stud. Open and close the lid to confirm alignment. You should feel some tension when engaging the strut.
- c. Securely tighten socket in place using M12 Box wrench.
- d. Repeat for the gas strut (#6) on the other side.
- e. Test lid function by opening and closing several times.
- e. **Confirm that gas struts are holding lid securely in open position before proceeding.**

Align ball joint with rivet nut hole on side panel. Secure the male end of the piston into the opening on the side of the hutch. Secure with M12 box wrench.



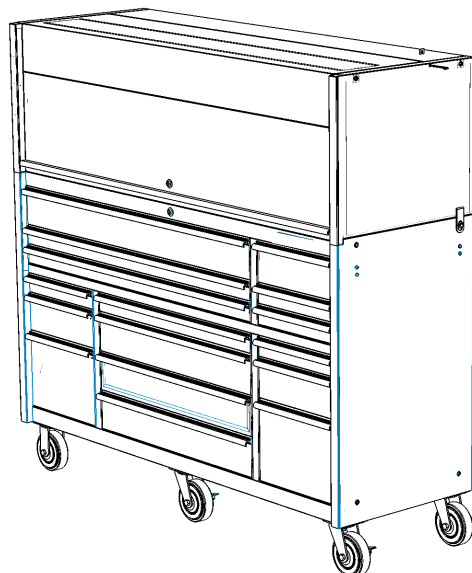
Step 12: Re-Attach Front Panel to Lid

- Lift front panel into place to re-attach to lid. Align the hinges on the top panel with the hinges on the lid and slide into place. Smooth side of lid should face out - panel stiffener should be on the inside.
- Replace and secure the front panel to lid with 3 Phillip screws that were removed in Step 8.
- Securely tighten the screws.
- Open and close the lid several times to confirm that lid is secure and aligned.



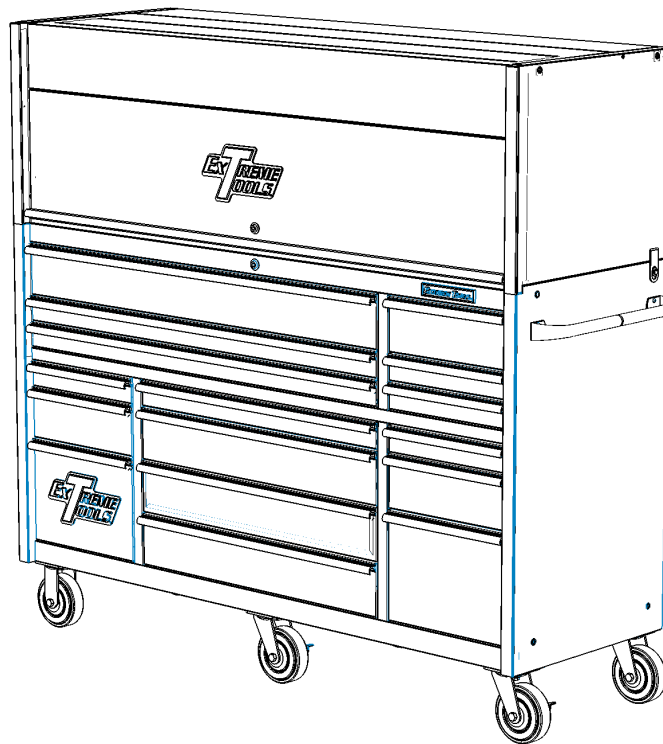
Re-attach front panel by re-engaging hinges from front panel with hinges on lid.

Hutch with lid and front panel attached.



Step 12: Final Details

- a. If you did not install the Hold Down Bracket in Step 3, then do so now.
- b. Securely tighten ALL screws and bolts!



FULLY ASSEMBLED
RX SERIES HUTCH
shown on
RX SERIES ROLLER CABINET