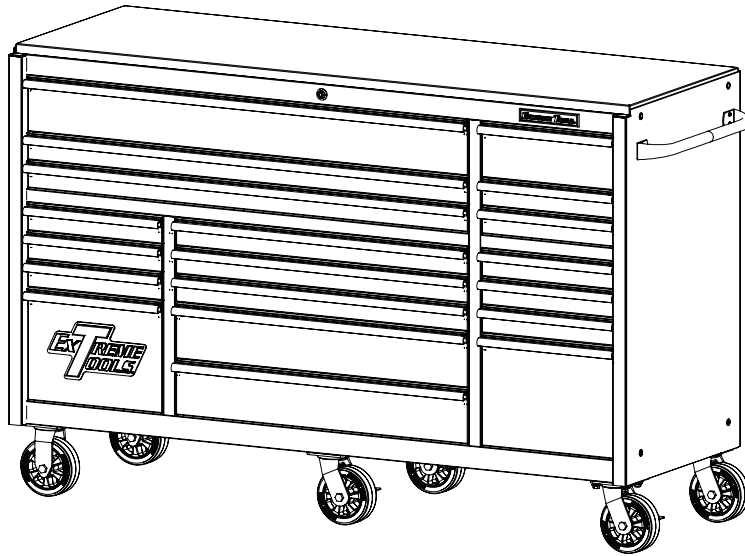




**72 in. W x 25 in. D
19 Drawer Powder-Coated Steel
Roller Cabinet**

**Model:
RX722519RC - X
150 lbs. Slides**

Extreme Tools, Inc.
740 Frontenac Road
Naperville, Illinois 60563
630.369.9303
www.ExtremeTools.com

For All Customer Service inquiries please contact:

Help@extremetools.net

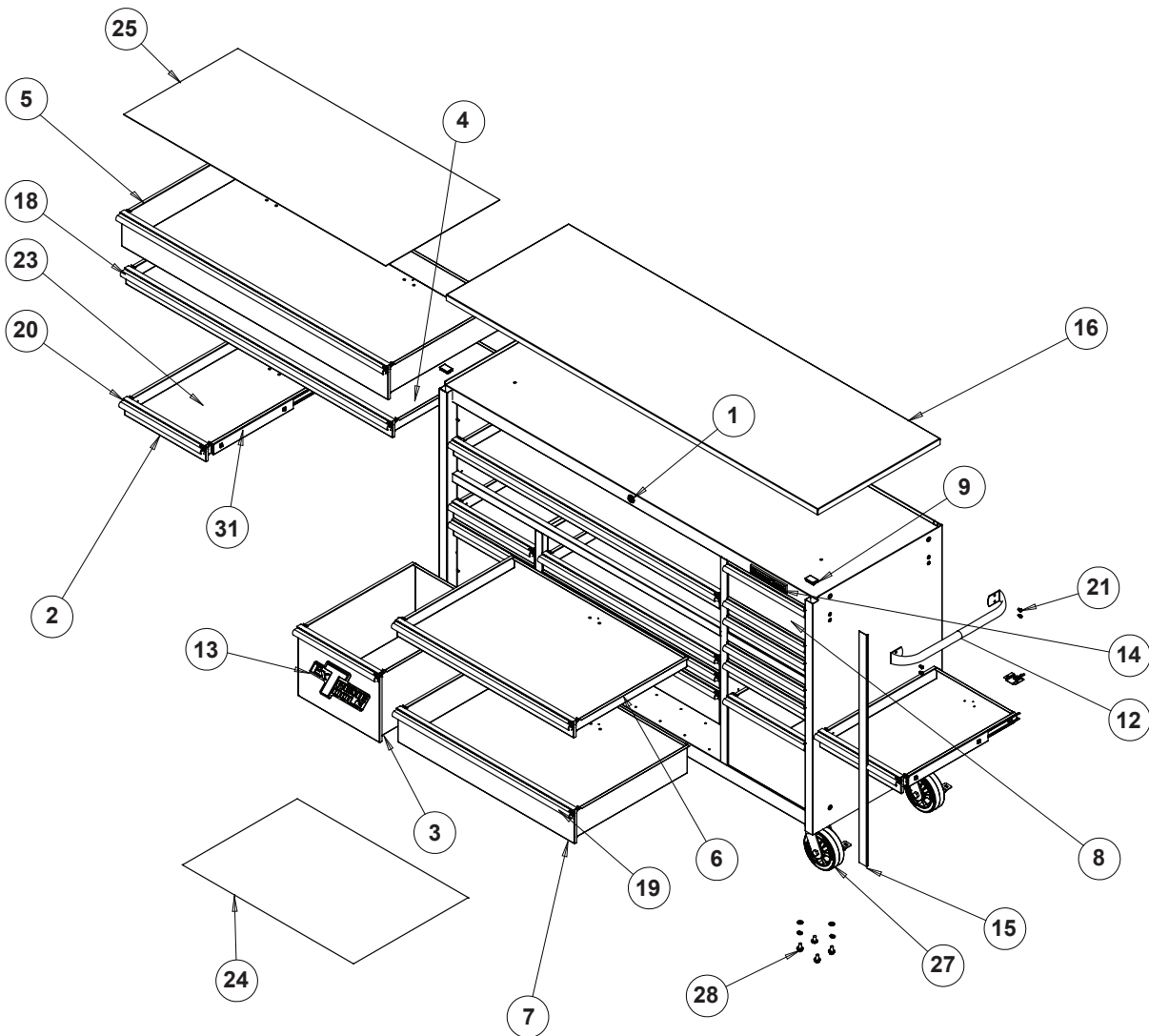
Include in email:

- a. Name
- b. Ship To Address
- c. Model Number
- d. Serial Number
- e. Phone Number
- f. Reason for inquiry

Roller Cabinet Parts List

RX722519RC - X

150 lbs. Slides



Replacement keys may be ordered using the code that appears on the face of the lock.

To order replacement parts, have the part number, tool box color and quantity ready.

If under warranty, the serial number is REQUIRED to get replacement parts.

Not all parts are available under warranty and may be purchased separately.

PARTS LIST - RX722519RC - X

Item #	Part number	Descriptions	Qty.
1	Z-LK EX01-04	EX01-EX04 Mix lock sets	1
2	ZDRR398E1QXKR	RX drawer #3, 25" deep, 150# slide, Black w/Red drawer pull	8
2	ZDRR398E1QXKU	RX drawer #3, 25" deep, 150# slide, Black w/Blue drawer pull	8
2	ZDRR398E1QXGK	RX drawer #3, 25" deep, 150# slide, Green w/Black drawer pull	8
2	ZDRR398E1QXOK	RX drawer #3, 25" deep, 150# slide, Orange w/Black drawer pull	8
2	ZDRR398E1QXUK	RX drawer #3, 25" deep, 150# slide, Blue w/Black drawer pull	8
3	ZDRR398E4QXKR	RX drawer #4, 25" deep, 150# slide, Black w/Red drawer pull	2
3	ZDRR398E4QXKU	RX drawer #4, 25" deep, 150# slide, Black w/Blue drawer pull	2
3	ZDRR398E4QXGK	RX drawer #4, 25" deep, 150# slide, Green w/Black drawer pull	2
3	ZDRR398E4QXOK	RX drawer #4, 25" deep, 150# slide, Orange w/Black drawer pull	2
3	ZDRR398E4QXUK	RX drawer #4, 25" deep, 150# slide, Blue w/Black drawer pull	2
4	ZDRR1305E2QXKR	RX drawer #1, 25" deep, 150# slide, Black w/Red drawer pull	1
4	ZDRR1305E2QXKU	RX drawer #1, 25" deep, 150# slide, Black w/Blue drawer pull	1
4	ZDRR1305E2QXGK	RX drawer #1, 25" deep, 150# slide, Green w/Black drawer pull	1
4	ZDRR1305E2QXOK	RX drawer #1, 25" deep, 150# slide, Orange w/Black drawer pull	1
4	ZDRR1305E2QXUK	RX drawer #1, 25" deep, 150# slide, Blue w/Black drawer pull	1
5	ZDRR1305E1QXKR	RX drawer #2, 25" deep, 150# slide, Black w/Red drawer pull	2
5	ZDRR1305E1QXKU	RX drawer #2, 25" deep, 150# slide, Black w/Blue drawer pull	2
5	ZDRR1305E1QXGK	RX drawer #2, 25" deep, 150# slide, Green w/Black drawer pull	2
5	ZDRR1305E1QXOK	RX drawer #2, 25" deep, 150# slide, Orange w/Black drawer pull	2
5	ZDRR1305E1QXUK	RX drawer #2, 25" deep, 150# slide, Blue w/Black drawer pull	2
6	ZDRR865E1QXKR	RX drawer #5, 25" deep, 150# slide, Black w/Red drawer pull	3
6	ZDRR865E1QXKU	RX drawer #5, 25" deep, 150# slide, Black w/Blue drawer pull	3
6	ZDRR865E1QXGK	RX drawer #5, 25" deep, 150# slide, Green w/Black drawer pull	3
6	ZDRR865E1QXOK	RX drawer #5, 25" deep, 150# slide, Orange w/Black drawer pull	3
6	ZDRR865E1QXUK	RX drawer #5, 25" deep, 150# slide, Blue w/Black drawer pull	3
7	ZDRR865E2QXKR	RX drawer #6, 25" deep, 150# slide, Black w/Red drawer pull	2
7	ZDRR865E2QXKU	RX drawer #6, 25" deep, 150# slide, Black w/Blue drawer pull	2
7	ZDRR865E2QXGK	RX drawer #6, 25" deep, 150# slide, Green w/Black drawer pull	1
7	ZDRR865E2QXOK	RX drawer #6, 25" deep, 150# slide, Orange w/Black drawer pull	1
7	ZDRR865E2QXUK	RX drawer #6, 25" deep, 150# slide, Blue w/Black drawer pull	2
8	ZDRR398E2QXKR	RX drawer #7, 25" deep, 150# slide, Black w/Red drawer pull	1
8	ZDRR398E2QXKU	RX drawer #7, 25" deep, 150# slide, Black w/Blue drawer pull	1
8	ZDRR398E2QXGK	RX drawer #7, 25" deep, 150# slide, Green w/Black drawer pull	1
8	ZDRR398E2QXOK	RX drawer #7, 25" deep, 150# slide, Orange w/Black drawer pull	1
8	ZDRR398E2QXUK	RX drawer #7, 25" deep, 150# slide, Blue w/Black drawer pull	1
9	Z-ECRX	RX Plastic End Cap	2
12	ZHDX25-RD	RX side handle, for 25" deep unit, 19" space, Red	1
12	ZHDX25-BU	RX side handle, for 25" deep unit, 19" space, Blue	1
12	ZHDX25-BK	RX side handle, for 25" deep unit, 19" space, Black	1
13	Z-LGL	Extreme Tools Logo	1
14	Z-LGS	Extreme Tools name plate	1
15	ZTRRX979-RD	RX/GW 72/55 cabinet vertical trim, 979mm, AL, Left=right, Red	2
15	ZTRRX979-BU	RX/GW 72/55 cabinet vertical trim, 979mm, AL, Left=right, Blue	2
15	ZTRRX979-BK	RX/GW 72/55 cabinet vertical trim, 979mm, AL, Left=right, Black	2

PARTS LIST - RX722519RC - X (continued)

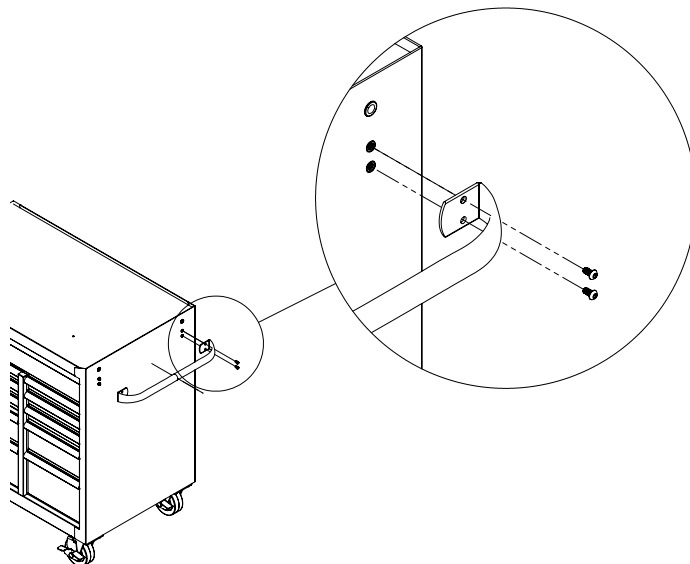
Item #	Part number	Descriptions	Qty.
16	ZMDF1815X600X15	Laminated MDF top for RX7225RC, 15 mm, black	1
16	ZSST1815X600X25	SS 304 top for RX7225RC, 25 mm, 1 mm material (Upgrade Option)	1
18	ZDPRX1305-RD	RX drawer pull assy for drawer #1 & 2, 1305 mm long, Red	3
18	ZDPRX1305-BU	RX drawer pull assy for drawer #1 & 2, 1305 mm long, Blue	3
18	ZDPRX1305-BK	RX drawer pull assy for drawer #1 & 2, 1305 mm long, Black	3
19	ZDPRX864-RD	RX drawer pull assy for drawer #5 & 6, 864 mm long, Red	5
19	ZDPRX864-BU	RX drawer pull assy for drawer #5 & 6, 864 mm long, Blue	5
19	ZDPRX864-BK	RX drawer pull assy for drawer #5 & 6, 864 mm long, Black	5
20	ZDPRX395-RD	RX drawer pull assy for drawer #3,4 & 7, 395 mm long, Red	11
20	ZDPRX395-BU	RX drawer pull assy for drawer #3,4 & 7, 395 mm long, Blue	11
20	ZDPRX395-BK	RX drawer pull assy for drawer #3,4 & 7, 395 mm long, Black	11
21	ZM6SCHX-15	RX series drawer handle screws.	4
23	ZDL375X559 PVC	Drawer liner, small, 375x559, PVC, Black	11
24	ZDL839X559 PVC	Drawer liner, med, 839x559, PVC, Black	5
25	ZDL1278X559 PVC	Drawer liner, large, 1278x559, PVC, Black	3
27	Z-CA6R(CRS)	6X2 MAG wheel swivel with brake, NO LOGO	4
28	Z-BTM10X25SHH	M10X25 Serrated Hex Head Bolt	24
31	ZSLX530F520	150 lb. Drawer Slide set	25 sets
not shown	Z-CA6R(CR)	6X2 Chrome Mag Caster (Rigid)	2
not shown	Z-DTEX56	Detents for slides (come with slides)	50
replacement set	Z-DLRX722519RC-Kit	Liner kit: 3 large, 5 medium & 11 small (For re-order purpose)	1 set

ASSEMBLY

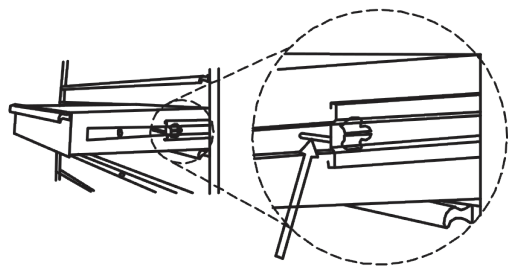
Handle Installation

NOTE: Assemble the handle first to make it easier to move the tool cabinet.

Position the handle over the holes in the cabinet and attach with the provided (4) M6-1.0 x 15 SH screws. Tighten securely.



OPERATING PROCEDURE

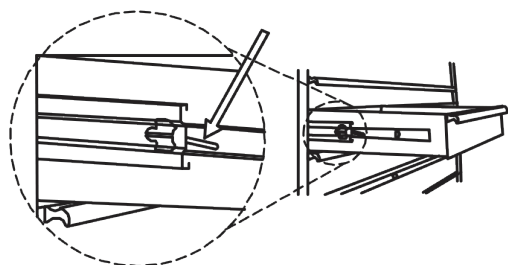


Drawer Removal

Pull drawer out so that it is almost fully extended.

Push up on the black lever on one drawer slide and at the same time push down on the lever on the other side.

With the levers in these positions, pull the drawer out until it releases from the drawer slides.



Drawer Replacement

Extend the drawer slides.

Carefully align the brackets on the sides of the drawers with the slots of the cabinet slides. Insert the brackets on the side of each drawer into the slots of the cabinet slides.

Once properly inserted, completely close the drawer to set the slides into their properly functioning positions.

MAINTENANCE

Lubricate the casters once a year with high quality ball bearing grease.

Lubricate the slides twice a year with high quality, petroleum-based lubricant. This may be required more often if operating the tool box in colder climates.

Use mild detergent and water to clean drawer fronts, drawer trim and other surfaces.

Grease and oil can be removed with standard, non-abrasive, non-flammable cleaning products.

Auto wax will help preserve the unit's high gloss finish. Follow directions as provided.

SAFETY

WARNING

Do not attempt to lift the cabinet by its side handle using chains, ropes or lifting device.

Side handle may fail resulting in personal injury or damage to the product!

Use a forklift or similar lifting device with forks placed under the bottom of the tool box to move if tool box cannot be moved by two people.

Close the drawers and lock the tool box before moving this product!

If drawers are not locked they could open and make the product unstable and tip which may cause personal injury or damage to the product.

Do NOT stand on this product or lean on the drawer or work top.

Wear safety glasses when removing or repositioning the slides. The tool box could slip resulting in personal injury.

Do NOT mount this product on a truck bed or other moving object. This may cause personal injury or product damage. Mounting this product on any surface will void the warranty.

Do NOT tow with power equipment. The product could tip which may cause personal injury or product damage.

Do NOT alter this product in any manner or attach electrical equipment. This may cause personal injury or product damage and will void the warranty.

If using the combination top chest and roller cabinet, the top chest MUST be secured to the roller cabinet by following the directions provided. Not securing the top chest to the roller cabinet may cause the product to become unstable which may cause personal injury or damage to the product.

ENGAGE THE BRAKES when not moving this product.

CAUTION - IMPORTANT PRODUCT INFORMATION

DRAWERS MUST BE CLOSED AND TOOL BOX LOCKED USING KEYS BEFORE MOVING!

The maximum weight for each drawer should not exceed 150 lbs.(68 kg) for single slides and 300 lbs.(136 kg) for drawers with double slides.

Maximum overall weight should not exceed 3,600 lbs. (1,632 kg.)

Use caution when closing the chest lid. Remove hands from the area before closing to prevent personal injury.

Do NOT pull this product. Push the product to prevent personal injury.

ENGAGE THE BRAKES when not moving this product. Locked casters prevent the product from rolling which may result in personal injury or damage to the product.

This product may become unstable and tip if more than one drawer is open at a time. To prevent personal injury or damage to product, **OPEN ONLY ONE DRAWER AT A TIME.**

Lock product and properly secure before moving with a forklift or other device.

Keep the product on a level surface. The product could become unstable and tip if stored or moved on an uneven surface which may result in personal injury or product damage.

Remove the work surface from the roller cabinet before installing top chest.